



# Report:

## Mercury Emission Testing at the Clean Harbors Sarnia Facility (February 2019)

Date: March 19, 2019



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## EXECUTIVE SUMMARY

ORTECH Consulting Inc. (ORTECH) was requested by Clean Harbors Canada Inc. (Clean Harbors) to conduct a mercury emission testing program at the incineration facility located in Corunna, Ontario.

Mercury emission tests were performed at the Incinerator Exhaust Stack following the procedures outlined in US EPA Method 30B, “*Determination of Total Vapour Phase Mercury Emissions from Coal-Fired Combustion Sources Using Carbon Sorbent Traps*” to determine the amount of total vapour phase mercury present in the gas stream.

The test method states that the recovery spike must be within 50 to 150 percent of the expected mass collected in the traps during sampling. Six pairs of tube samples were collected during one day of testing on February 20, 2019. To ensure that at least one of the spike concentrations would fall within the concentration range requirements of the test method one tube from each of the six pairs of adsorbent tubes were spiked with increasing amounts of mercury, ranging from 100 ng to 2600 ng, by the analytical laboratory prior to commencing the test program.

The results of three of the pairs of tubes, including the spike that best represented the mercury concentration in the stack gas at the time of testing, are reported.

The average combustion gas values for each test period were obtained from the plant continuous emission monitoring (CEM) system. The average oxygen concentration for each test was used to determine the dry reference concentration adjusted to 11% oxygen.

The average mercury emission data from the triplicate total vapour phase mercury tests reported is provided below:

Mercury Parameter	Average
Dry Reference Concentration ( $\mu\text{g}/\text{Rm}^3$ )*	4.71
Dry Adjusted Concentration ( $\mu\text{g}/\text{Rm}^3$ )**	4.34

\* reference conditions are 25°C and 1 atmosphere

\*\* at 25°C and 1 atmosphere, adjusted to 11% oxygen

During the emission testing program, the powdered activated carbon (PAC) injection rate was 23.8 lb/hr.

## 1. INTRODUCTION

ORTECH Consulting Inc. (ORTECH) was requested by Clean Harbors Canada Inc. (Clean Harbors) to conduct a mercury emission testing program at the incineration facility located in Corunna, Ontario.

Mercury emission tests were performed at the Incinerator Exhaust Stack following the procedures outlined in US EPA Method 30B to determine the amount of total vapour phase mercury present in the gas stream.

The average combustion gas values for each test period were obtained from the plant continuous emission monitoring (CEM) system. The average oxygen concentration for each test was used to determine the dry reference concentration adjusted to 11% oxygen.

Six pairs of adsorbent tubes were collected during one day of sampling on February 20, 2019. The spike tubes from each test pair were spiked with increasing amounts of mercury, ranging from 100 ng to 2600 ng, prior to commencing the test program to ensure that at least one of the spike concentrations would fall within the concentration range requirements of the test method. The test method states that the recovery spike must be within 50 to 150 percent of the expected mass collected in the traps during sampling. The results of three of the pairs of tubes, including the spike that best represented the mercury concentration in the stack gas at the time of testing, are reported.

All tables referenced herein are included in Appendix 1.

## 2. SAMPLING LOCATION

The Incinerator Exhaust Stack has an inside diameter of 1.52 meters at the sampling platform and 1.22 meters at the stack exit. The stack height above grade is 68.6 meters.

Mercury sampling was conducted at the breeching connecting the induced draft fan to the stack. Sampling was conducted at a single point in the center of the duct.

Previous testing programs conducted by ORTECH at the Clean Harbors Incinerator Exhaust Stack have shown that there is no stack gas stratification between the breeching connecting the induced draft fan to the stack and the stack sampling platform location.

### 3. SAMPLING METHODOLOGY

Mercury emission tests were performed following the procedures outlined in US EPA Method 30B, “Determination of Total Vapour Phase Mercury Emissions from Coal-Fired Combustion Sources Using Carbon Sorbent Traps”.

ORTECH used a dual probe assembly so that the mercury traps are positioned 1 to 2 inches apart. Each probe was heated to approximately 135°C to prevent condensation of the stack gas on the sampling media. The mercury traps used for sampling are specially designed for use at wet sources; each tube had an extended section of glass to allow for the heating of the stack gas before it came into contact with the sampling media.

The sampling methodology is briefly described as follows. Each sorbent trap was removed from the clean sorbent trap storage container, the end caps were removed from the traps and the traps were attached to the end of the sampling probe and leak checked. The probe was inserted into the stack and the sample pumps were started. Stack gas was drawn through the traps and into the sampling probe and the sampled gas stream then passed through a series of empty impingers followed by a silica gel trap to remove any remaining traces of moisture prior to the pump and dry gas meter.

A run consisted of paired mercury traps, identified as either A or B, sampled simultaneously. In each tube pair one of either the A or B tube was spiked with a known quantity of mercury. Due to the variability in the mercury concentration in the stack gas and the necessity to have the spiked tubes prepared at least two weeks in advance of the testing program, six pairs of tubes were used for the sampling program to ensure that at least one of the spike concentrations would fall within the concentration range requirements of the test method.

Each test run was approximately sixty minutes in duration at an approximate sampling rate of one liter per minute.

At five minute time increments throughout each test, the following information was measured and recorded for each sampling train:

- Elapsed sampling time
- Dry gas meter volume
- Dry gas meter temperatures
- Control module orifice pressure
- Sampling pump vacuum

At the start and finish of each sampling run the sampling trains were leak-checked. The leakage rate for each train must not exceed 4% of the average sampling rate for the collection period. If a trap pair did not have an acceptable initial leak check, the leak was found and repaired and/or the traps were replaced with a new pair until no leak was discernible. All the leak checks performed for the traps used showed no discernible leak through the test train.

Field testing data sheets for the mercury tests are provided in Appendix 2.

All of the sampling equipment used during the emission testing program was calibrated following the applicable reference method. Equipment calibration data is provided in Appendix 3.

#### **4. ANALYSIS METHODOLOGY**

At the end of each successful sampling run, the mercury traps were removed from the test train, capped and placed in their appropriate sample container. Each trap was labeled prior to being shipped to Ohio Lumex for analysis.

The traps were analyzed by thermal decomposition with atomic absorption following the procedures detailed in US EPA Method 7473 (direct thermal desorption with atomic absorption and no gold amalgamation). The method is applicable for total mercury “direct” testing of 40 CFR Part 75 Appendix K and EPA Method 30B sorbent traps.

The analysis is briefly described as follows. The sorbent trap tube end cap is removed; the glass wool plug closest to the appropriate carbon bed is carefully removed and separated from the carbon fraction. The sorbent is transferred into a quartz ladle and then covered with anhydrous sodium carbonate. The ladle is inserted into the heated analyzer thermo catalytic conversion chamber. Mercury is converted from a bound state to the atomic state by thermal decomposition in the furnace and is then detected by atomic absorption. The mercury concentration is measured and recorded using an automated data acquisition system. Both the glass wool plug and the sorbent of each bed are analyzed for the trap and the final mercury mass is the sum of the measurements.

The Ohio Lumex analytical report for total vapour phase mercury is provided in Appendix 4.

## 5. QUALITY ASSURANCE/QUALITY CONTROL PROGRAM

The analysis of samples for mercury was performed by thermal decomposition with atomic absorption. Specific analytical QC procedures for the mercury analysis are summarized below:

- Calibrations are performed on the day of the analysis.
- Three or more calibration points are used for the calibration curve.
- The field samples analyzed must fall within a calibrated range.
- For each calibration curve,  $R^2 \geq 0.99$ , and the analyzer response must be within  $\pm 10\%$  for each standard used in the calibration.
- Following calibration, a second source standard is analyzed. The measured value of the independently prepared standard must be within  $\pm 10\%$  of the expected value.
- A blank analysis is conducted prior to analyzing the samples and must be less than the method detection limit.
- At the end of each set of analysis, a calibration standard is tested which must be within  $\pm 10\%$  of the expected value.

Six unspiked mercury traps and six pre-spiked mercury traps were ordered approximately two weeks before the field testing program from Ohio Lumex. The pre-spiked mercury traps were spiked with known quantities of mercury ranging from 100 ng to 2600 ng in order to ensure that at least one of the traps met the spiking criterion stated in the test method. The recovery spike must be within 50 to 150 percent of the expected mass collected in the traps during sampling according to the test method. The spiking levels for the field recovery traps was estimated using mercury emission data from previous testing programs conducted between 2014 and January 2018. The pre-spiked mercury trap for Test No. 2 (250 ng) and Test No. 3 (500 ng) were used for spike recovery determination as the concentrations best fit the requirements of the QA/QC criteria. The average mercury collected for Test No. 1, Test No. 2 and Test No. 3 (315 ng) was within  $\pm 50\%$  of the Test No. 2 and Test No. 3 spike concentrations.

The field spike recovery provides specific verification of the performance of the combined sampling and analytical approach for the test program. Six sets of paired samples, one of each pair which is spiked with a known quantity of mercury, were collected. The samples were analyzed and the spike concentration for Test No. 2 and Test No. 3 fell within the spike range criterion stated in the test method. The spike recovery for Test No. 2 was 106.5% and the spike recover for Test No. 3 was 97.0%. US EPA Method 30B requires the spike recovery to be between 85% and 115%.

US EPA Method 30B requires the paired sorbent trap agreement to be  $\leq 10\%$  relative deviation for mercury concentrations greater than  $1 \mu\text{g}/\text{Rm}^3$  or  $\leq 20\%$  relative deviation for mercury concentrations less than  $1 \mu\text{g}/\text{Rm}^3$ . If the paired trap agreement is greater than the above stated limits the run is not valid. All of the traps collected during the test program had concentrations greater than  $1 \mu\text{g}/\text{Rm}^3$ . The average dry adjusted mercury concentration ranged from a low of  $3.65 \mu\text{g}/\text{Rm}^3$  (Tube Pair No. 2) to a high of  $4.91 \mu\text{g}/\text{Rm}^3$  (Tube Pair No. 1) for the three tests reported. The paired trap agreement was 1.2% for Test No. 1, 3.5% for Test No. 2, and 2.0% for Test No. 3.

## 6. RESULTS

Six mercury test runs were collected during one day of sampling on February 20, 2019. A run consisted of paired mercury traps, identified as either A or B, sampled simultaneously. The spike tubes from each test pair were spiked with increasing amounts of mercury, ranging from 100 ng to 2600 ng, prior to commencing the test program to ensure that at least one of the spike concentrations would fall within the concentration range requirements of the test method. The results for Test No. 1, Test No. 2 and Test No. 3 are reported.

The sampling schedule is summarized in Table 1. This information includes test dates and times for each of the mercury test runs performed. All test times match plant time.

Mercury emission sample analyses for Test No. 1, Test No. 2 and Test No. 3 are provided in Table 2. Mercury was detected in Section 1 of each trap in quantities greater than the method detection limit (0.8 ng) in all of the traps. Mercury was also collected in Section 2 in all six traps in quantities greater than the method detection limit. However, the amount detected in Section 2 was less than 2.2% of the mercury collected in Section 1, indicating that there was no breakthrough or potential loss of mercury. US EPA Method 30B states that  $\leq 10\%$  of the total mercury collected should be collected in Section 2 for mercury concentrations greater than  $1 \mu\text{g}/\text{Rm}^3$  or  $\leq 20\%$  of the total mercury collected should be collected in Section 2 for mercury concentrations less than  $1 \mu\text{g}/\text{Rm}^3$ .

Included in Table 2 are the mercury concentration calculations for Test No. 1, Test No. 2 and Test No. 3. The average oxygen concentration measured by the Clean Harbors CEM system for each test was used to determine the dry reference concentration adjusted to 11% oxygen.

Six unspiked mercury traps and six pre-spiked mercury traps were ordered approximately two weeks before the field testing program from Ohio Lumex. The pre-spiked mercury traps were spiked with known quantities of mercury ranging from 100 ng to 2600 ng in order to ensure that at least one of the traps met the spiking criterion stated in the test method. The pre-spiked mercury trap for Test No. 2 (250 ng) and Test No. 3 (500 ng) were used for spike recovery determination as the concentrations best fit the requirements of the QA/QC criteria.

US EPA Method 30B states that it is acceptable to use the field recovery runs as test runs for emission testing as long as they meet the paired trap agreement criteria. The mass of the mercury spike initially present in each of the spiked traps was subtracted from the total mercury collected in Section 1 of the trap. The difference represents the amount of mercury in the stack gas.

The paired trap agreement was 1.2% for Test No. 1, 3.5% for Test No. 2, and 2.0% for Test No. 3. The mercury emission data from the total vapour phase mercury tests is provided below:

Mercury Parameter	Test 1	Test 2	Test 3	Average
Dry Reference Conc. ( $\mu\text{g}/\text{Rm}^3$ )*	5.24	3.86	5.04	4.71
Dry Adjusted Conc. ( $\mu\text{g}/\text{Rm}^3$ )**	4.91	3.65	4.47	4.34

\* Reference conditions are 25°C and 1 atmosphere

\*\* At 25°C and 1 atmosphere, adjusted to 11% oxygen

The incinerator exhaust stack mercury concentration limit as stated in Environmental Compliance Approval No. 8-1030-94-006 (formerly Certificate of Approval (Air) No. 8-1030-94-006) is 50  $\mu\text{g}/\text{Rm}^3$  adjusted to 11% oxygen. The mercury concentrations were below this limit during the test program.

The spiked mercury trap recovery calculations are shown in Table 3; the spike recovery for Test No. 2 was 106.5% and the spike recovery for Test No. 3 was 97.0%. US EPA Method 30B requires the spike recovery to be between 85% and 115%.

## 7. FACILITY PROCESS DATA

Incinerator process data was supplied by Clean Harbors personnel for the emission test periods. The process data is provided in Appendix 5 as average values for each test for the following process parameters:

- incinerator feed rates (rich, lean, emulsion and alkaline streams)
- volumetric flowrates (secondary air and stack gases)
- temperatures (primary zone, secondary zone, spray dryer inlet and outlet, stack gases)
- pressures (burner, spray dryer outlet, baghouse differential)
- combustion gas stack concentrations (CO, HCl, CO<sub>2</sub>, H<sub>2</sub>O, THC, O<sub>2</sub>, SO<sub>2</sub>)
- stack gas opacity
- carbon injection rate

During the emission testing program, the average powdered activated carbon (PAC) injection rate was 23.8 lb/hr.

## APPENDIX 1

### Data Tables (2 pages)

**Table 1: Mercury Test Schedule**

Test Number	Test Date	Sampling Period		Sampling Time min
		Start	Finish	
1	February 20, 2019	9:58	10:58	60
2	February 20, 2019	11:19	12:19	60
3	February 20, 2019	12:33	13:39	66
4	February 20, 2019	13:51	14:51	60
5	February 20, 2019	15:03	16:03	60
6	February 20, 2019	16:13	17:13	60

Note: All test times match plant time.

**Table 2: Mercury Emission Data**

Test/Run No.	Tube ID	Mercury Collected			Dry Gas Volume Sampled Rm³*	Mercury Concentration		Paired Trap Agreement %
		Section 1 ng	Section 2 ng	Total ng		Dry Reference µg/Rm³*	Dry Adjusted µg/Rm³**	
1	A ***	343.6	8.2	352	0.0679	5.18	4.85	-
	B	315.6	2.3	318	0.0599	5.30	4.97	-
	Average					5.24	4.91	1.2
2	A	248.5	4.3	253	0.0679	3.72	3.53	-
	B***	238.6	3.9	243	0.0608	3.99	3.78	-
	Average					3.86	3.65	3.5
3	A***	354.7	12.2	367	0.0743	4.94	4.38	-
	B	347.8	7.6	355	0.0691	5.14	4.56	-
	Average					5.04	4.47	2.0
Average				315		4.71	4.34	

Note: Concentration data is only reported for three tests as required by US EPA Method 30B

\* At 25°C and 1 atmosphere

\*\* At 25°C and 1 atmosphere, adjusted to 11% oxygen

\*\*\* Spiked tube, mercury collected corrected for the original spike (100 ng for Test No. 1, 250 ng for Test No. 2, and 500 ng for Test No. 3).

**Table 3: Mercury Spike Tube Recovery**

Test No.	Spike Tube			Unspike Tube			Spike Concentration ng/Rm³*	Spike Recovery %
	Total Collected ng	Volume Sampled Rm³*	Mercury Concentration ng/Rm³*	Total Collected ng	Volume Sampled Rm³*	Mercury Concentration ng/Rm³*		
1	451.8	0.0679	6651	317.9	0.0599	5304	1347	NA
2	492.5	0.0608	8102	252.8	0.0679	3723	4379	106.5
3	866.9	0.0743	11663	355.4	0.0691	5140	6523	97.0
Average								101.7

Note: The spike tubes were spiked with mercury by the analytical laboratory prior to sampling. The original spike concentrations were 100 ng for Test No. 1, 250 ng for Test No. 2, and 500 ng for Test No. 3.

"NA" Not Applicable. Spike recovery was not calculated as spike concentration was outside the range specified in US EPA Method 30B.

## APPENDIX 2

### Mercury Field Data Sheets (7 pages)

**Clean Harbors, Sarnia**  
**Mercury Tube Sampling Train**  
**Sample Volume Corrections**

**Incinerator Exhaust Stack**

Test # - Tube (tube pair field ID)	DGM/CFC	Initial DGM Reading (L)	Final DGM Reading (L)	Actual Vol. Sampled (L)	Barometric Pressure (in Hg)	Average DGM Pressure del H (in H <sub>2</sub> O)	Average DGM Temperature (°C)	Corrected Volume (L)*	Corrected Volume (Rm <sup>3</sup> )*
T1A OLC0753865 (Spiked) T1B OL513442	1.005 0.971	96.80 3.40	160.00 62.60	63.20 59.20	29.6 29.6	1.5 0.9	3.4 10.1	67.93 59.94	0.0679 0.0599
T2A OL513441 T2B OL500257 (Spiked)	1.005 0.971	61.70 64.30	126.00 125.00	64.30 60.70	29.5 29.5	1.5 0.9	7.5 12.3	67.90 60.79	0.0679 0.0608
T3A OL426763 (Spiked) T3B OL513406	1.005 0.971	26.70 26.30	97.50 95.80	70.80 69.50	29.4 29.4	1.5 0.9	8.5 13.5	74.33 69.14	0.0743 0.0691
T4A OL510265 T4B OL336491 (Spiked)	1.005 0.971	99.00 97.90	162.60 159.50	63.60 61.60	29.4 29.4	1.5 0.9	8.9 12.9	66.57 61.35	0.0666 0.0613
T5A OL503014 (Spiked) T5B OL513429	1.005 0.971	63.90 60.90	126.50 123.50	62.60 62.60	29.3 29.3	1.5 0.9	7.9 14.2	65.51 61.81	0.0655 0.0618
T6A OL510413 T6B OLC076058 (Spiked)	1.005 0.971	27.10 24.10	90.50 84.40	63.40 60.30	29.2 29.2	1.5 0.9	8.0 14.2	66.24 59.46	0.0662 0.0595

\* dry at 25°C and 1 atmosphere

**ORTECH Environmental**  
**Mercury Tube Data Sheet**

Plant:	Clean Harbors
Plant Location:	Corunna
Test No.:	1

Test location:	Stack Breeching
Date:	February 20, 2019
Project No.:	21915

**Train A**

Tube Identification:	OLC075865
Spike Concentration	100.4 ng

Spiked  Yes  No

Measuring Device	MII
Control Module	COE 20018
Barometer	ENV. CAN.
Barometric Pressure	29.57

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	96.8	1	1.5	2
5	101.7	1	1.5	3
10	106.4	1	1.5	3
15	111.3	2	1.5	3
20	115.8	2	1.5	3
25	121.1	3	1.5	3
30	127.0	3	1.5	3
35	132.4	3	1.5	3
40	137.6	3	1.5	3
45	133.0	3	1.5	3
50	149.0	6	1.5	3
55	155.8	8	1.5	3
60	160.8	8	1.5	3

Start Time: 9:55	Initial Leak Check L01 LPM@ 73 "Hg	DGMCF: 1.005
Finish Time: 10:35	Final Leak Check L01 LPM@ 73 "Hg	Sample Volume: 62.2
		Average DGM Temp: 3.4
		Average DGM Δ H: 1.5

**Train B**

Tube Identification:	OL-513442
Spike Concentration	ng

Spiked  Yes  No

Measuring Device	MII
Control Module	A11542

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	3.4	5	.9	2
5	3.0	5	.9	3
10	12.4	5	.9	3
15	17.0	10	.9	4.5
20	21.3	10	.9	6
25	26.2	10	.9	6
30	32.0	10	.9	6
35	37.0	10	.9	6
40	42.0	12	.9	6
45	47.3	12	.9	6
50	52.6	12	.9	6
55	57.8	13	.9	6
60	67.5	13	.9	6

Start Time: 9:55	Initial Leak Check L01 LPM@ 17 "Hg	DGMCF: 0.971
Finish Time: 10:35	Final Leak Check L01 LPM@ 17 "Hg	Sample Volume: 59.7
Operator: 2004		Average DGM Temp: 10.7
		Average DGM Δ H: 0.9

**ORTECH Environmental**  
**Mercury Tube Data Sheet**

Plant:	Clean Harbors
Plant Location:	Corunna
Test No.:	2

Test location:	Stack Breeching
Date:	February 20, 2019
Project No.:	21915

**Train A**

Tube Identification:	0513041	Spiked Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	Barometric Pressure	29.48
Spike Concentration	~ ng			

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	61.7	8	1.5	3
5	66.9	8	1.5	4
10	72.9	8	1.5	5.5
15	79.7	8	1.5	5.5
20	82.7	8	1.5	4
25	83.4	8	1.5	6
30	83.6	8	1.5	6
35	93.9	8	1.5	7
40	104.3	8	1.5	7
45	109.9	8	1.5	7
50	116.9	8	1.5	7
55	121.5	8	1.5	7
60	126.0	8	1.5	7

Start Time: 1119	Initial Leak Check 601 LPM@ 17 "Hg	DGMCF: 1.005
Finish Time: 1219	Final Leak Check 101 LPM@ 14 "Hg	Sample Volume: 643
		Average DGM Temp: 64.3
		Average DGM Δ H: 1.5

**Train B**

Tube Identification:	05130015	Spiked Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	Measuring Device	MII
Spike Concentration	250 ng		Control Module	11547

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	64.3	18	.9	5
5	69.3	18	.9	5.5
10	74.3	11	.9	7
15	79.1	12	.9	8
20	84.1	13	.9	8
25	89.3	13	.9	8
30	94.3	13	.9	8
35	99.3	13	.9	8
40	104.3	13	.9	8
45	109.0	13	.9	8
50	114.6	13	.9	8
55	119.3	13	.9	8
60	125.0	13	.9	8

Start Time: 1119	Initial Leak Check 601 LPM@ 17 "Hg	DGMCF: 0.971
Finish Time: 1219	Final Leak Check 101 LPM@ 13 "Hg	Sample Volume: 603
Operator: D2011		Average DGM Temp: 12.3

**ORTECH Environmental**  
**Mercury Tube Data Sheet**

Plant:	Clean Harbors
Plant Location:	Corunna
Test No.:	3

Test location:	Stack Breaching
Date:	February 20, 2019
Project No.:	21915

Train A

Tube Identification:	OL 426763
Spike Concentration	500 ng

Spiked Yes No

Measuring Device	MII
Control Module	COE-2001S
Barometer	ENV. CAN.

Barometric Pressure

29.41

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	26.7	6	1.5	7
5	31.9	6	1.5	7
10	37.2	6	1.5	8
15	42.7	6	1.5	9
20	48.7	6	1.1	9
25	52.9	6	1.5	8
30	56.8	6	1.5	8
35	61.3	6	1.5	8
40	69.5	6	1.5	8
45	73.0	6	1.5	8
50	80.4	6	1.5	8
55	85.1	6	1.5	8
60	91.5	6	1.5	8

Start Time: 17:33	Initial Leak Check L.01 LPM@ 14 "Hg	DGMCF: 1005
Finish Time: 13:39	Final Leak Check L.01 LPM@ 15 "Hg	Sample Volume: 70.3
		Average DGM Temp: 60.5
		Average DGM Δ H: 1.5

Train B

Tube Identification:	OL 513406
Spike Concentration	— ng

Spiked Yes No

Measuring Device

MII  
Control Module

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	26.3	12	0.9	5
5	31.8	12	0.9	5
10	35.9	13	0.9	6
15	40.9	13	0.9	6
20	45.7	14	0.9	6
25	50.9	14	0.9	6
30	56.4	14	0.9	6
35	61.1	14	0.9	6.5
40	67.1	13	0.9	6.5
45	72.9	14	0.9	6.5
50	79.1	14	0.9	6.5
55	83.5	14	0.9	6.5
60	93.8	15	0.9	6.5

Start Time: 17:33	Initial Leak Check L.01 LPM@ 16 "Hg	DGMCF: 0.971
Finish Time: 13:39	Final Leak Check L.01 LPM@ 15 "Hg	Sample Volume: 69.5
		Average DGM Temp: 13.3

Operator: D-DUG

Average DGM Δ H: 0.9

**ORTECH Environmental**  
**Mercury Tube Data Sheet**

Plant:	Clean Harbors
Plant Location:	Corunna
Test No.:	4

Test location:	Stack Breeching
Date:	February 20, 2019
Project No.:	21915

Train A	
Tube Identification:	OL510265
Spike Concentration	ng

Measuring Device	MII
Control Module	COE 20049
Barometer	ENV. CAN.
Barometric Pressure	29.37

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	99.0	6	1.5	4
5	105.3	9	1.5	4
10	109.1	9	1.5	5
15	114.4	9	1.5	5
20	119.9	9	1.5	5
25	122.9	9	1.5	5
30	130.0	9	1.5	5
35	135.8	9	1.5	5
40	141.9	9	1.5	6
45	146.9	9	1.5	6
50	151.9	9	1.5	6
55	151.5	9	1.5	6
60	162.6	9	1.5	6

Start Time: 135	Initial Leak Check LPM@ 14 "Hg	DGMCF: 1.005
Finish Time: 145	Final Leak Check LPM@ 15 "Hg	Sample Volume: 6360
		Average DGM Temp: 26.9
		Average DGM Δ H: 1.5

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	97.9	11	0.9	3
5	102.9	12	0.9	3
10	107.9	12	0.9	3
15	113.5	12	0.9	3
20	118.1	12	0.9	3
25	123.9	12	0.9	3
30	126.4	13	0.9	3
35	132.0	13	0.9	3
40	135.8	14	0.9	3.5
45	143.8	15	0.9	3.5
50	148.6	15	0.9	3.5
55	154.9	15	0.9	3.5
60	154.5	15	0.9	3.5

Start Time: 135	Initial Leak Check LPM@ 12 "Hg	DGMCF: 0.971
Finish Time: 145	Final Leak Check LPM@ 12 "Hg	Sample Volume: 61.8
Operator: DSD	NL	Average DGM Temp: 27.9

**ORTECH Environmental**  
**Mercury Tube Data Sheet**

Plant:	Clean Harbors
Plant Location:	Corunna
Test No.:	5

Test location:	Stack Breeching
Date:	February 20, 2019
Project No.:	21915

Train A

Tube Identification:	OL503014
Spike Concentration	1400 ng

Spiked Yes No

Measuring Device	MII
Control Module	COE 20018
Barometer	ENV. CAN.

Barometric Pressure 29.26

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	63.9	8	1.5	4
5	69.0	8	1.5	4.5
10	74.5	8	1.5	4.5
15	79.1	8	1.5	5
20	84.9	8	1.5	5
25	89.9	8	1.5	5
30	95.3	8	1.5	5
35	100.3	8	1.5	5
40	106.0	8	1.5	5
45	111.2	8	1.5	5
50	116.4	8	1.5	5
55	121.5	8	1.5	5
60	126.5	8	1.5	5

Start Time: 1503	Initial Leak Check L.01 LPM@ 13 "Hg	DGMCF: 1.005
Finish Time: 1603	Final Leak Check L.01 LPM@ 13 "Hg	Sample Volume: 62.6
		Average DGM Temp: 7.9
		Average DGM Δ H: 1.5

Train B

Tube Identification:	OL513 429
Spike Concentration	— ng

Spiked Yes No

Measuring Device	MII
Control Module	11512

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	60.9	10	0.9	4
5	67.0	13	0.9	5
10	71.9	13	0.9	5
15	77.3	13	0.9	6
20	82.3	15	0.9	6
25	87.9	15	0.9	6
30	92.9	15	0.9	6
35	98.2	15	0.9	6
40	103.5	15	0.9	6
45	108.9	15	0.9	6
50	113.4	15	0.9	6
55	118.5	15	0.9	6
60	123.5	15	0.9	6

Start Time: 1513	Initial Leak Check L.01 LPM@ 13 "Hg	DGMCF: 0.971
Finish Time: 1603	Final Leak Check L.01 LPM@ 13 "Hg	Sample Volume: 67.6
Operator: 25015		Average DGM Temp: 10.2
		Average DGM Δ H: 0.9

**ORTECH Environmental**  
**Mercury Tube Data Sheet**

Plant:	Clean Harbors
Plant Location:	Corunna
Test No.:	6

Test location:	Stack Breeching
Date:	February 20, 2019
Project No.:	21915

Train A

Tube Identification:	OLC10413	Spiked Yes	No
Spike Concentration	ng		

Measuring Device	MII
Control Module	CO2 20019
Barometer	ENV. CAN.
Barometric Pressure	29.22

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	27.1	8	1.5	4
5	33.1	9	1.5	5
10	36.1	9	1.5	6
15	43.1	8	1.5	6
20	48.8	8	1.5	6
25	55.7	8	1.5	6
30	58.0	8	1.5	6
35	64.4	8	1.5	6
40	69.6	8	1.5	6
45	75.1	8	1.5	6
50	82.5	8	1.5	6
55	85.3	8	1.5	6
60	90.3	8	1.5	6

Start Time: 1613	Initial Leak Check 2.01 LPM@ 17 "Hg	DGMCF: 1.005
Finish Time: 1713	Final Leak Check 2.01 LPM@ 15 "Hg	Sample Volume: 134
		Average DGM Temp: 23.0
		Average DGM Δ H: 7.3

Train B

Tube Identification:	OLC076058	Spiked Yes	No	Measuring Device	MII
Spike Concentration	7600 ng			Control Module	11542

Clock Time	Dry Gas Meter L	Average Meter Temperature °C	Meter Pressure Δ H "H <sub>2</sub> O	Pump Vacuum "Hg Gauge
0	29.1	10	0.9	4
5	29.9	10	0.9	5.5
10	35.5	10	0.9	6
15	41.0	10	0.9	6
20	45.8	10	0.9	6
25	50.6	10	0.9	6
30	55.4	10	0.9	6
35	60.1	10	0.9	6
40	65.0	10	0.9	6
45	69.5	10	0.9	6
50	74.4	10	0.9	6
55	79.4	10	0.9	6
60	84.4	10	0.9	6

Start Time: 1613	Initial Leak Check 2.01 LPM@ 16 "Hg	DGMCF: 0.971
Finish Time: 1713	Final Leak Check 2.01 LPM@ 14 "Hg	Sample Volume: 60.3
Operator: R. S. W.		Average DGM Temp: 14.2

### APPENDIX 3

#### **ORTECH Equipment Calibration Data (4 pages)**

**ORTECH Environmental**  
Dry Gas Meter Calibration Data

Calibration Procedure	03-J004		
Meter Number	Vost 5		
Date	January 16, 2019		
Barometric Pressure	29.59		
System Leak Check	<0.011 lpm @ 23 °Hg		

$\text{ft}^3 = \text{cm} * 1.332 \text{ litres per cm}/28.3168 \text{ litres per ft}^3$

$$\text{DGMCF} = \frac{\text{Vstd ft}^3}{\text{Vdgm ft}^3} \quad \frac{\text{Tdgm } ^\circ\text{F}+460}{\text{Tstd } ^\circ\text{F}+460} \quad \frac{\text{Pbar (in. Hg)}}{(\text{Pbar in. Hg} + \text{DGM Pressure}/13.6)}$$

MII NUMBERS			
DGM		COE 20018	
Gasometer		A01463	
Barometer		COE 20028	
Calibrated By	Daniel Prostia <i>[Signature]</i>	Reviewed and Accepted By <i>[Signature]</i>	Chris Bercie <i>[Signature]</i>

**Acceptance Criteria:**

Individual values of DGM calibration factor must be within  $\pm 1.5\%$  of the average value.

If not the calibration must be repeated. Also, the DGMCF average value must be  $1.00 \pm 0.05$ , otherwise the meter must be repaired and/or adjusted as necessary and recalibrated prior to use.

(Environment Canada Reference Method EPS 1/RM/8, Section 6)

DGMCF AVERAGE  
 1.005

**ORTECH Environmental**  
**Trendicator Calibration**

Calibration Procedure	03-J005
Trendicator Type	Jenco 765
MII	COE 20018
Date	January 16, 2019
Calibrated By	Daniel Prosia
Signature	
Reviewed and Accepted By	 CHRIS BELANCE

Fluke Calibrator Output (COE 20024) (°C)	Trendicator Display Value		Percent Difference (%)
	Before Adjustment (°C)	After Adjustment (°C)	
0	0	0	0.0
10	10	10	0.0
20	20	20	0.0
50	50	50	0.0
75	75	75	0.0
100	100	100	0.0
125	126	126	-0.8
150	151	150	0.0
200	200	200	0.0
300	300	299	0.3
400	401	400	0.0
500	501	500	0.0
600	602	600	0.0

$$\% \text{ Difference} = (\text{micromite} - \text{after adjustment reading}) \times 100 \\ \text{micromite}$$

**Acceptance Criteria:**

Trendicator display must read within  $\pm 1.5\%$  of the micromite value at each output. Otherwise, the Trendicator must be repaired and/or adjusted as necessary, and recalibrated prior to use.  
 (MOE Source Testing Code, Version #2, Method 5)

**ORTECH Environmental**  
Dry Gas Meter Calibration Data

Calibration Procedure	03-J004		
Meter Number	Vost 4		
Date	January 17, 2019		
Barometric Pressure	29.71		
System Leak Check	0.02 lpm @ 21 "Hg		

ft<sup>3</sup> = cm \* 1.332 litres per cm/28.3168 litres per ft<sup>3</sup>

$$DGMCF = \frac{V_{std} \text{ ft}^3}{V_{dgm} \text{ ft}^3} \quad \frac{T_{dgm} \text{ }^{\circ}\text{F}+460}{T_{std} \text{ }^{\circ}\text{F}+460} \quad \frac{P_{bar} \text{ in. Hg}}{(P_{bar} \text{ in. Hg} + DGM \text{ Pressure}/13.6)}$$

MII NUMBERS			
DGM	A11542		
Gasometer	A01463		
Barometer	COE 20028		
Calibrated By	Daniel Prostia <i>[Signature]</i>		
Reviewed and Accepted By	CHRIS BELL <i>[Signature]</i>		

Gasometer Reading cm	Gasometer Volume ft <sup>3</sup>	Gasometer Temperature °C	DGM Reading		DGM Volume ft <sup>3</sup>	DGM Average Temperature °C	DGM Pressure in. H <sub>2</sub> O	DGM Outlet Temperature °C	DGM Calibration Factor	Time min.	Flow Rate lpm
			Initial	Final							
65.50	53.20	12.30	0.579	20.0	379.51	396.55	0.602	24.0	0.9	24.0	0.972
53.20	37.70	15.50	0.729	20.0	396.55	417.91	0.754	24.0	0.9	24.0	0.978
65.40	50.25	15.15	0.713	20.0	439.01	460.19	0.748	24.0	0.9	24.0	0.964

**Acceptance Criteria:**

Individual values of DGM calibration factor must be within  $\pm 1.5\%$  of the average value.

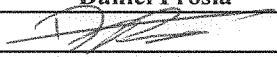
If not the calibration must be repeated. Also, the DGMCF average value must be  $1.00 \pm 0.05$ ,

otherwise the meter must be repaired and/or adjusted as necessary and recalibrated prior to use.

(Environment Canada Reference Method EPS 1/RM/8, Section 6)

**DGMCF AVERAGE**  
1.lpm

**ORTECH Environmental**  
**Trendicator Calibration**

Calibration Procedure	03-J005
Trendicator Type	Nutech
MII	A11542
Date	January 17, 2019
Calibrated By	Daniel Prosa
Signature	
Reviewed and Accepted By	 CHRS BELOSE

Fluke Calibrator Output (COE 20024) (°C)	Tredicator Display Value		Percent Difference (%)
	Before Adjustment (°C)	After Adjustment (°C)	
0	1	0	0.0
10	11	10	0.0
20	21	20	0.0
50	51	50	0.0
75	77	75	0.0
100	102	100	0.0
125	128	126	-0.8
150	152	151	-0.7
200	202	200	0.0
300	302	300	0.0
400	402	400	0.0
500	502	500	0.0
600	602	600	0.0

$$\% \text{ Difference} = (\text{micromite} - \text{after adjustment reading}) \times 100 \\ \text{micromite}$$

**Acceptance Criteria:**

Trendicator display must read within  $\pm 1.5\%$  of the micromite value at each output. Otherwise, the Trendicator must be repaired and/or adjusted as necessary, and recalibrated prior to use.  
 (MOE Source Testing Code, Version #2, Method 5)

## APPENDIX 4

### Mercury Analytical Report (1 page)

## Sorbert Trap Analysis Report

Date | 3-5-19  
 Analyst[s] | James Zoller  
 Project | 2017109  
 Turnaround | Standard

Company | ORTECH Environmental  
 Contact | David Utley  
 Phone | 905 822 4120\*235  
 Email | dutley@ortech.ca

Method | EPA 7473  
 Method Uncertainty | ± 10%  
 MDL | 0.8ng  
 LOQ | 5ng

Trap ID	Pre-Filter Mass [ng]	AGS Mass [ng]	Section 1 Mass [ng]	Section 2 Mass [ng]	Total Mass [ng] <sup>1</sup>	Section 3 Mass [ng]	Spike Level [ng]	Breakthrough [%] <sup>2</sup>	Spike Recovery [%] <sup>3</sup>	Source	Notes	Affected Section
OLC075865	443.6	8.2	451.8			100		1.8%				Incinerator T1
OL513442	315.6	2.3	317.9					0.7%				Incinerator T1
OL513441	248.5	4.3	252.8					1.7%				Incinerator T2
OL500257	488.6	3.9	492.5			250		0.8%				Incinerator T2
OL426763	854.7	12.2	866.9			500		1.4%				Incinerator T3
OL513406	347.8	7.6	355.4					2.2%				Incinerator T3
OL510265	210.5	4.7	215.2					2.2%				Incinerator T4
OL336491	1079	10.8	1090			800		1.0%				Incinerator T4
OL503014	1632	22.2	1654			1400		1.4%				Incinerator T5
OL513429	158.8	9.3	168.1					5.9%				Incinerator T5
OL510413	229.8	6.7	236.5					2.9%				Incinerator T6
OLC076058	2822	22.3	2844			2600		0.8%				Incinerator T6

<sup>1</sup> Total Mass = PF+AGS+S1+S2

<sup>2</sup> Breakthrough = S2 / (PF+AGS+S1)

<sup>3</sup> For PS12B only Spike Recovery = S3 / Spike Level

\*Data invalidation qualifier - refer to notes



## APPENDIX 5

**Clean Harbors Process Data  
(18 pages)**

Test No. 1	Rich	Emulsion	Lean	Alkaline	TDU Flow	TDU Flow	Leachate	PAC	Primary	Secondary	Stack	SDA	SDA	Inlet	BH Inlet	BH dP
	LPM	LPM	LPM	LPM	SCFM	SCFM	Lbs/h	m3/h	Degrees C	Degrees C	Degrees C	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O
\$Date	STime	FT-229	FT-223	PV-207	FT-313B	FT-313	PV-211	SC-PAC-FT	PV-236	TE-240	TE-241	TE-203	TE-204	TE-258	PT-249	PT-615
2019-02-20	9:58:00	37.80	14.94	144.33	165.69	269.5	24.15	243778	113950	12406C	1487	1080	506	198	172	-27.40
2019-02-20	9:58:00	38.06	14.90	145.74	167.09	41.5	249.08	19.35	24.36	24550	113584	124825	1475	1079	505	-6.35
2019-02-20	10:00:00	38.04	15.08	144.37	165.92	4.53	272.03	19.61	23.65	244447	113809	124061	1478	1075	504	-23.80
2019-02-20	10:01:00	37.89	14.86	144.90	168.57	4.66	279.38	18.90	23.00	24267	113803	124042	1472	1073	504	-22.00
2019-02-20	10:02:00	37.80	15.23	146.17	163.53	4.72	282.98	19.43	23.81	242288	113680	125547	1472	1070	503	-23.25
2019-02-20	10:03:00	37.37	14.40	144.33	164.84	4.69	281.10	18.90	23.36	243771	113657	125200	1465	1067	501	-24.9
2019-02-20	10:04:00	37.74	14.78	145.42	165.29	4.76	285.53	19.05	24.05	243778	113680	124072	1464	1065	499	-21.10
2019-02-20	10:05:00	37.04	14.85	145.89	164.25	4.86	291.83	18.90	24.26	245444	113860	125534	1459	1062	498	-27.35
2019-02-20	10:06:00	37.41	14.64	146.55	167.49	4.88	292.73	19.43	23.10	243771	113905	125640	1456	1060	497	-23.80
2019-02-20	10:07:00	36.98	14.47	145.37	164.43	4.95	297.00	18.26	24.39	243778	113220	126273	1449	1058	497	-25.9
2019-02-20	10:08:00	37.85	14.80	145.27	167.18	4.92	295.35	19.58	24.20	245444	113719	125153	1443	1057	496	-24.60
2019-02-20	10:13:00	38.07	15.34	144.00	164.93	4.86	291.83	19.28	23.13	247273	113753	124621	1445	1057	495	-28.50
2019-02-20	10:14:00	37.56	15.00	145.94	166.32	4.94	295.50	19.24	23.10	242774	113601	125064	1447	1056	494	-19.75
2019-02-20	10:15:00	37.16	15.18	143.10	165.42	4.87	292.28	19.28	23.68	24550	113702	127363	1452	1057	493	-12.60
2019-02-20	10:16:00	37.26	14.73	146.22	165.29	4.97	298.43	19.16	23.84	243771	113700	126293	1450	1057	493	-37.15
2019-02-20	10:17:00	37.74	15.30	145.32	165.74	4.99	299.68	19.35	24.28	243778	113685	125657	1456	1056	493	-22.60
2019-02-20	10:18:00	37.19	14.76	146.51	163.89	4.87	291.90	19.31	23.47	24461	113689	127464	1443	1058	492	-35.00
2019-02-20	10:19:00	37.50	14.44	148.07	166.55	4.96	297.38	19.31	23.10	24177	113736	126112	1446	1058	492	-26.9
2019-02-20	10:20:00	37.53	14.82	147.35	167.49	5.03	301.73	18.94	23.23	242025	113730	124563	1450	1057	492	-19.7
2019-02-20	10:21:00	31.95	15.25	148.16	168.35	5.14	308.40	18.79	23.23	24101	113837	125939	1453	1060	493	-24.5
2019-02-20	10:22:00	37.77	15.02	148.21	166.91	5.13	307.95	19.39	23.55	243778	113792	126273	1442	1058	492	-25.3
2019-02-20	10:23:00	37.98	14.73	146.98	168.57	5.05	302.70	19.39	23.60	24198	113684	124573	1454	1062	493	-22.70
2019-02-20	10:24:00	37.68	15.05	149.40	166.23	5.02	301.20	19.20	24.23	243771	113730	126455	1453	1062	492	-26.70
2019-02-20	10:25:00	38.09	14.81	149.40	168.66	5.00	300.23	18.90	23.42	243778	113708	125770	1450	1062	495	-24.50
2019-02-20	10:26:00	37.29	14.58	145.32	164.97	5.04	302.10	19.46	24.18	245444	113843	125532	1450	1062	495	-25.70
2019-02-20	10:27:00	37.74	14.98	148.12	166.05	5.09	305.63	20.10	24.23	24101	113753	125924	1451	1061	494	-27.1
2019-02-20	10:28:00	37.17	14.77	149.73	164.84	4.99	299.40	18.94	23.07	24454	113667	127593	1454	1061	495	-18.0
2019-02-20	10:29:00	37.83	15.10	150.01	167.09	4.90	293.85	18.90	24.33	242821	113624	125182	1450	1059	495	-23.00
2019-02-20	10:30:00	37.31	14.49	148.74	164.52	4.70	281.70	19.01	24.33	24108	113775	127869	1457	1060	495	-26.1
2019-02-20	10:31:00	37.71	14.79	148.21	166.91	5.13	307.95	19.39	23.55	24447	113736	125825	1447	1058	495	-28.05
2019-02-20	10:32:00	37.95	14.36	147.78	166.14	4.74	284.63	18.86	23.34	24274	113612	124375	1450	1058	495	-28.8
2019-02-20	10:33:00	37.70	15.24	148.02	168.66	4.67	280.43	18.94	23.10	243778	113600	126636	1444	1058	495	-27.50
2019-02-20	10:34:00	37.82	14.47	150.63	168.62	4.68	280.88	19.46	24.02	243778	113666	126013	1447	1059	495	-26.7
2019-02-20	10:35:00	37.92	14.12	151.10	166.37	4.10	245.93	19.58	23.31	24461	113730	126609	1446	1058	495	-25.65
2019-02-20	10:36:00	38.01	14.60	151.14	168.21	4.51	270.75	19.65	23.15	242888	113618	123748	1455	1058	495	-26.8
2019-02-20	10:37:00	37.55	14.43	149.77	166.95	4.61	276.60	19.43	23.63	24544	113652	125463	1453	1060	494	-27.7
2019-02-20	10:38:00	37.79	14.86	149.73	167.00	4.63	278.03	19.28	24.47	24198	113634	123884	1459	1059	494	-26.7
2019-02-20	10:39:00	37.38	14.77	148.92	164.79	4.66	279.68	19.24	23.34	243778	113753	124941	1455	1059	494	-27.1
2019-02-20	10:40:00	38.06	15.05	150.58	165.60	4.93	241.65	19.61	24.49	243778	113747	125792	1452	1059	494	-28.05
2019-02-20	10:41:00	37.22	14.58	149.96	164.30	4.54	272.40	18.60	23.68	24806	113843	127197	1451	1059	494	-28.5
2019-02-20	10:42:00	37.83	14.65	149.68	167.54	4.59	275.40	18.94	24.18	24198	113635	125327	1450	1057	494	-27.1
2019-02-20	10:43:00	37.41	14.42	149.73	163.04	4.62	277.13	19.16	24.20	24544	113882	127780	1453	1056	495	-30.0
2019-02-20	10:44:00	37.98	15.11	150.77	167.22	4.66	279.38	18.90	24.28	24191	113663	125717	1452	1054	495	-30.0
2019-02-20	10:45:00	38.55	14.65	146.41	167.54	4.51	270.83	19.28	24.26	243771	113506	128844	1463	1055	495	-29.0
2019-02-20	10:46:00	38.88	15.05	149.82	171.09	4.66	279.68	18.90	23.73	24108	113629	124572	1462	1059	496	-29.5
2019-02-20	10:47:00	38.60	14.40	144.15	166.64	4.53	271.73	19.46	24.39	24205	11381	123585	1471	1063	496	-26.3
2019-02-20	10:48:00	38.78	15.00	125.34	169.65	4.77	285.90	19.28	24.23	24806	113747	124497	1458	1078	495	-27.7
2019-02-20	10:49:00	38.76	14.65	122.64	168.17	4.86	291.68	19.28	23.65	24454	113652	125064	1457	1078	493	-27.1
2019-02-20	10:50:00	38.22	13.87	116.66	166.82	4.69	281.18	19.20	23.23	24806	113669	125628	1451	1080	491	-18.60
2019-02-20	10:51:00	38.55	14.37	139.55	166.10	4.77	285.98	19.39	23.47	24274	113539	126331	1455	1079	491	-34.00
2019-02-20	10:52:00	37.95	14.31	137.45	163.40	4.84	290.25	19.28	23.21	24633	113685	125667	1454	1078	492	-28.2
2019-02-20	10:53:00	38.69	14.87	136.27	167.81	4.90	293.70	19.28	24.28	24544	113745	124795	1457	1078	491	-26.45

2019-02-20	10:54:00	38.01	14.67	140.25	164.70	5.00	300.00	18.04	24.49	24544	11787	126505	1458	1078	492	190	159	-9.25	-28.60	-271	201
2019-02-20	10:55:00	38.48	14.45	143.19	166.77	4.87	292.05	19.31	23.63	24198	11896	126726	1462	1078	492	190	169	-5.75	-23.25	-259	210
2019-02-20	10:56:00	38.27	14.87	144.05	166.77	4.87	291.90	19.31	23.23	24550	11584	126498	1462	1079	494	191	169	-11.05	-32.20	-285	181
2019-02-20	10:57:00	38.82	15.22	146.55	168.62	4.94	296.10	19.35	24.18	24378	11601	126485	1453	1079	495	192	169	-6.45	-26.55	-272	194
2019-02-20	10:58:00	38.30	14.70	146.79	167.54	5.02	301.05	19.35	23.21	24544	11691	126185	1467	1080	497	193	169	-15.40	-39.95	-299	149

FEB 20/2019		Waste Flows			Flows			Air Flows			Temperatures			Pressures						
		Rich	Emulsion	Lean	Alkaline	TDU Flow	TDU Flow	Leachate	PACFlow	Primary	Secondary	Stack	Quench	SprayDryer	Stack	Incinerator	SDA Inlet	SD Outlet	Baghouse	
	FT-229	FT-219C	FT-223	PV-207	FT-313B	PV-211	SC-PAC-FT	FT-236	PV-209c	FT-260c	TE-240	TE-241	TE-203	TE-204	TE-258	PT-249	PT-242A	PT-249	PT-615	PT-622
Max	38.98	15.46	151.14	171.09	5.14	308.40	20.10	24.49	24806	11905	128844	1487	1080	506	198	172	-285	-18.60	-249	213
Min	36.98	13.87	114.15	163.04	4.03	241.65	18.04	23.00	24101	11466	123585	1442	1054	491	189	168	-18.60	-40.80	-300	141
Average	37.95	14.78	144.87	166.51	4.79	287.14	19.20	23.77	24395	11692	123678	1455	1064	495	192	170	-8.04	-27.53	-269	187
Variance	0.22	0.11	56.28	2.75	0.06	198.38	0.11	0.23	29777	11446	1248140	84	73	12	4	1	12.23	30.96	153	380

Test No. 2

	Rich	Emulsion	Lean	Alkaline	TDU Flow	TDU Flow	Leachate	PAC	Primary Lbs/h	Secondary m <sup>3</sup> /h	Stack	Primary Degrees C	Secondary Degrees C	Quench	SDA	Stack	Degrees C	Incinerator	SDA Inlet	BH Inlet	BH dp
\$Date	\$Time	LPM	LPM	LPM	LPM	SCFM	LPM	PAC	m <sup>3</sup> /h	m <sup>3</sup> /h	m <sup>3</sup> /h	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	
2019-02-20	11:19:00	FT-229	FT-249C	FT-223	PV-207	FT-313B	PV-211	SC-PAC-FT	PV-236	PV-209	FT-260C	TE-240	TE-241	TE-203	TE-204	TE-258	PT-249A	PT-249	PT-615	PT-622	
2019-02-20	11:19:00	31.68	143.41	143.43	165.92	320.10	18.83	23.18	24108	11371	123972	1468	1077	499	196	172	-22.70	-5.40	-24.15	-254	212
2019-02-20	11:20:00	31.98	144.16	144.80	166.32	5.20	312.08	18.98	24108	11528	125130	1464	1075	499	196	172	-5.40	-3.85	-21.35	-258	206
2019-02-20	11:21:00	31.88	145.55	143.66	166.91	5.14	308.10	19.35	24108	11624	123428	1472	1077	499	196	172	-9.00	-30.70	-272	189	213
2019-02-20	11:22:00	38.07	142.23	144.84	166.91	5.14	308.25	19.31	24550	11562	125667	1466	1077	499	196	172	-6.25	-24.20	-261	198	198
2019-02-20	11:23:00	38.39	145.54	144.52	167.94	5.05	303.08	19.99	24385	11528	125634	1469	1077	500	196	172	-5.35	-22.85	-255	209	209
2019-02-20	11:24:00	37.82	141.12	144.71	167.63	5.03	301.73	18.90	23.84	24385	11573	127087	1462	1076	500	196	173	-8.45	-30.55	-274	173
2019-02-20	11:25:00	38.18	144.55	144.47	167.76	4.98	298.58	19.31	23.65	24281	11500	123845	1464	1076	499	196	172	-6.10	-25.75	-263	184
2019-02-20	11:26:00	37.22	143.33	144.52	163.71	4.63	277.88	19.46	24454	11524	125373	1463	1075	499	196	172	-7.65	-26.75	-264	198	
2019-02-20	11:27:00	38.00	140.70	145.94	166.01	4.70	281.78	17.74	24.10	24281	11376	122852	1466	1073	499	196	172	-8.55	-28.50	-255	209
2019-02-20	11:28:00	37.31	145.58	145.65	162.72	4.68	281.03	18.23	24.28	24633	11612	126759	1463	1072	498	195	172	-16.10	-39.40	-296	138
2019-02-20	11:29:00	37.70	146.64	146.04	166.23	4.64	278.18	18.94	24.33	24371	11500	124778	1461	1069	498	195	172	-8.70	-26.50	-25.95	210
2019-02-20	11:30:00	37.55	146.63	146.13	164.66	4.51	270.23	18.49	23.21	24730	11472	128313	1459	1067	496	194	171	-16.60	-40.50	-292	161
2019-02-20	11:31:00	37.62	143.32	146.04	167.94	4.55	273.08	19.50	24.28	24371	11517	125495	1452	1064	496	194	171	-8.55	-28.50	-266	193
2019-02-20	11:32:00	37.91	149.00	145.74	165.92	4.67	280.43	19.05	24.33	24633	11694	130264	1449	1062	495	194	172	-10.10	-39.40	-296	138
2019-02-20	11:33:00	38.24	149.58	146.60	168.57	4.69	281.33	19.05	23.00	24371	11641	124693	1443	1060	495	194	172	-8.70	-26.50	-26.9	177
2019-02-20	11:34:00	37.71	146.08	146.08	169.38	4.79	287.55	18.98	23.28	24371	11590	129155	1466	1058	494	193	171	-10.00	-34.95	-281	155
2019-02-20	11:35:00	38.18	147.55	146.60	169.92	4.91	294.60	18.90	24.36	24198	11427	126390	1441	1056	494	193	171	-7.40	-25.95	-263	203
2019-02-20	11:36:00	38.25	146.69	146.41	170.24	4.86	291.83	18.60	23.23	24108	11433	126316	1448	1056	494	193	171	-5.70	-25.55	-256	210
2019-02-20	11:37:00	38.07	140.05	145.85	171.23	4.91	294.68	19.28	23.28	24461	11371	125055	1444	1056	493	192	171	-6.60	-23.50	-259	203
2019-02-20	11:38:00	37.92	143.34	146.17	169.07	4.93	295.88	19.46	24.31	24198	11556	124715	1466	1056	492	191	170	-5.70	-33.50	-254	212
2019-02-20	11:39:00	37.47	144.41	146.13	167.99	5.06	303.53	18.49	24.23	24633	11545	127098	1435	1052	491	191	170	-10.25	-31.55	-271	187
2019-02-20	11:40:00	37.79	148.80	146.60	167.76	5.00	299.85	19.05	23.89	24288	11582	125636	1434	1050	491	191	170	-8.05	-27.80	-267	195
2019-02-20	11:41:00	37.50	139.95	145.89	166.37	4.96	297.30	19.05	23.05	24633	11584	126682	1429	1048	489	190	170	-12.05	-33.55	-278	171
2019-02-20	11:42:00	37.89	145.59	146.27	169.79	4.99	299.25	19.05	23.39	24461	11494	126064	1427	1047	489	190	170	-9.80	-32.15	-267	182
2019-02-20	11:43:00	37.19	146.88	145.37	165.15	5.03	301.83	18.94	24.23	24550	11629	126232	1421	1045	488	190	169	-10.50	-31.55	-271	196
2019-02-20	11:44:00	38.10	146.60	146.94	171.32	5.06	303.45	19.84	24.10	24364	11478	125299	1427	1045	488	190	169	-6.55	-23.80	-259	207
2019-02-20	11:45:00	37.79	15.10	146.17	168.03	5.05	303.23	18.71	24.33	24461	11641	125605	1430	1047	487	189	169	-11.70	-31.20	-277	192
2019-02-20	11:46:00	38.43	146.60	146.88	171.68	5.03	301.58	18.94	23.94	24288	11500	125309	1432	1047	488	189	169	-7.20	-23.70	-259	208
2019-02-20	11:47:00	37.40	143.44	145.37	169.34	5.02	301.20	19.05	24.05	24550	11579	127975	1434	1049	487	189	169	-18.40	-45.40	-300	140
2019-02-20	11:48:00	38.19	152.44	145.95	171.45	4.95	297.15	19.24	23.26	24371	11275	126725	1429	1049	488	189	169	-10.45	-30.75	-273	190
2019-02-20	11:49:00	38.96	142.28	145.37	168.57	4.99	300.38	19.46	23.89	24378	11264	130056	1436	1053	488	189	169	-15.85	-41.80	-299	140
2019-02-20	11:50:00	38.84	146.13	146.13	167.90	4.92	296.85	19.46	24.31	24378	11152	126501	1436	1056	489	189	169	-10.15	-29.00	-272	176
2019-02-20	11:51:00	38.25	148.84	145.27	167.58	5.00	300.23	19.46	23.60	24378	11449	124614	1442	1059	489	190	168	-9.00	-30.15	-269	186
2019-02-20	11:52:00	38.25	15.26	146.17	168.71	4.99	300.00	19.24	23.89	24205	11219	124320	1440	1059	491	191	168	-9.25	-27.45	-267	203
2019-02-20	11:53:00	38.28	144.45	146.60	169.25	5.00	298.73	18.68	24.44	24288	11096	124415	1444	1061	491	191	168	-7.80	-26.60	-261	210
2019-02-20	11:54:00	37.94	139.91	146.98	168.21	4.95	303.90	18.04	24.10	24184	11258	124998	1443	1060	491	191	169	-8.55	-29.30	-264	203
2019-02-20	11:55:00	38.43	144.46	147.12	168.57	5.03	302.03	19.13	24.47	24288	11629	124584	1446	1059	491	192	169	-6.50	-30.30	-259	211
2019-02-20	11:56:00	38.58	144.48	146.94	169.20	5.11	306.45	18.79	24.23	24454	11169	127705	1446	1061	491	192	169	-11.20	-32.65	-276	184
2019-02-20	11:57:00	39.14	13.72	147.69	172.17	5.02	301.43	19.76	23.47	24108	11433	127281	1448	1062	492	192	170	-8.45	-27.75	-268	194
2019-02-20	11:58:00	38.31	141.41	147.12	170.24	5.07	304.20	18.79	23.60	24550	11444	126723	1448	1064	493	192	170	-11.20	-31.30	-278	170
2019-02-20	11:59:00	38.73	149.44	147.26	171.23	5.11	306.38	19.61	24.28	24205	11680	124677	1452	1064	494	193	170	-6.25	-24.75	-269	182
2019-02-20	12:00:00	38.46	13.97	146.27	168.17	5.09	305.55	18.56	23.26	24544	11214	125605	1452	1066	494	193	170	-10.90	-34.50	-277	195
2019-02-20	12:01:00	39.39	143.40	147.17	171.90	5.15	308.78	19.88	23.26	24212	11079	124894	1457	1068	494	193	170	-6.65	-27.40	-263	207
2019-02-20	12:02:00	38.82	13.87	146.94	166.77	4.95	296.85	18.83	23.94	24640	11416	124550	1466	1072	495	193	170	-7.35	-27.90	-273	176
2019-02-20	12:03:00	38.96	13.60	147.74	168.57	5.03	302.03	18.83	23.44	24011	11629	124956	1466	1070	495	194	170	-8.20	-26.95	-269	185
2019-02-20	12:04:00	38.96	14.47	146.17	166.28	5.05	301.50	19.35	24.10	24564	11348	127806	1472	1071							

	2019-02-20	12:15:00	37.77	13.67	147.26	166.23	4.97	297.90	19.80	23.68	24447	11601	127226	1471	1073	499	196	173	-9.15	-31.00	-275	170
	2019-02-20	12:16:00	38.54	13.79	147.22	170.24	4.91	294.68	19.80	24.12	24288	11214	126021	1466	1070	498	196	173	-7.75	-28.35	-269	181
	2019-02-20	12:17:00	38.10	14.41	146.60	166.41	4.89	293.10	19.73	23.07	24440	11062	125821	1465	1072	499	196	171	-11.40	-33.30	-278	192
	2019-02-20	12:18:00	38.48	13.22	147.17	168.66	4.93	295.73	19.99	24.07	23921	11764	124778	1465	1071	498	197	172	-4.00	-21.95	-260	206
	2019-02-20	12:19:00	38.18	14.15	146.60	166.37	4.90	294.08	19.91	23.81	24385	11691	1227574	1472	1069	498	196	172	-14.70	-39.40	-298	144

Test No. 3	Rich	Emulsion	Lean	Alkaline	TDU Flow	TDU Flow	Leachate	PAC	Primary	Secondary	Stack	SDA	Stack	Incinerator	SDA Inlet	BH Inlet	BH dP				
	LPM	LPM	LPM	LPM	LPM	SCFM	LPM	m3/h	m3/h	Degrees C	Degrees C	Degrees C	Degrees C	mmH2O	mmH2O	mmH2O	mmH2O				
\$Date	Stime	FT-229	FT-249C	FT-223	PV-207	FT-313B	PV-211	SC-PAC-FT	PV-236	FT-260C	TE-240	TE-241	TE-203	TE-204	TE-258	PT-249	PT-615				
2019-02-20	12:33:00	39.50	14.12	171.99	4.84	290.33	20.14	12518.1	1480	1075	500	198	173	-5.30	-24.25	-268	179				
2019-02-20	12:34:00	39.39	14.65	146.36	168.75	4.86	291.45	20.10	24461.1	11880	12420.5	1479	1076	501	197	-14.75	-35.50	-287	181		
2019-02-20	12:35:00	39.86	14.82	147.26	172.04	4.94	296.48	20.48	23942	11663	125736	1479	1077	501	197	-4.80	-22.05	-259	205		
2019-02-20	12:36:00	39.53	13.66	146.94	168.62	4.96	297.45	20.63	24191	11051	125717	1487	1077	500	197	-13.05	-34.25	-294	143		
2019-02-20	12:37:00	39.80	14.08	147.22	172.67	5.00	300.08	20.74	24108	10978	122963	1484	1078	500	196	-5.20	-21.65	-260	206		
2019-02-20	12:38:00	38.99	14.06	146.60	169.16	5.01	300.75	19.80	242.28	24018	10978	1488	1079	500	196	-173	-32.90	-275	163		
2019-02-20	12:39:00	39.11	13.90	147.41	169.34	4.99	299.48	20.85	24.44	24198	10389	125092	1480	1079	500	196	-6.83	-24.15	-269	190	
2019-02-20	12:40:00	39.53	14.06	146.70	168.75	5.04	302.48	20.85	23.13	24205	10972	124161	1483	1081	500	196	-5.90	-22.75	-265	197	
2019-02-20	12:41:00	39.36	13.70	148.07	167.99	5.03	301.88	20.33	24.26	243736	10736	125435	1478	1082	501	197	-9.00	-27.05	-274	174	
2019-02-20	12:42:00	39.86	14.97	146.84	169.61	5.01	300.53	20.78	24.28	24281	11051	124403	1481	1084	502	197	-4.55	-22.90	-267	184	
2019-02-20	12:43:00	39.80	14.40	146.98	166.73	5.01	300.45	21.04	23.05	24364	10646	124050	1480	1086	503	198	-173	-6.20	-24.25	199	
2019-02-20	12:44:00	40.43	13.59	147.65	171.54	4.92	295.20	21.08	23.23	24101	10466	123816	1487	1087	503	198	-4.80	-21.80	-261	206	
2019-02-20	12:45:00	40.26	14.05	147.12	169.79	4.98	298.80	20.59	24.33	24198	10494	123427	1492	1089	504	198	-6.20	-25.65	-265	198	
2019-02-20	12:46:00	40.59	14.00	146.70	172.04	5.01	300.60	20.59	23.60	24550	10320	122531	1493	1091	505	198	-174	-2.80	-19.50	-254	209
2019-02-20	12:47:00	40.19	13.41	145.70	169.52	4.92	295.20	20.66	23.23	24813	10494	124038	1494	1092	505	198	-174	-8.55	-28.20	-279	182
2019-02-20	12:48:00	40.83	14.83	147.03	172.26	5.00	300.15	21.11	24.47	24640	10467	122211	1492	1094	506	198	-174	-3.70	-22.60	-264	194
2019-02-20	12:49:00	39.98	14.45	145.85	170.19	4.88	292.65	20.89	24.18	24910	11124	126006	1491	1095	506	198	-175	-7.05	-24.75	-279	165
2019-02-20	12:50:00	40.16	13.70	145.61	170.60	4.95	296.70	20.51	23.18	24730	10573	124350	1492	1093	506	199	-175	-5.55	-23.35	-264	179
2019-02-20	12:51:00	38.45	13.72	146.22	167.63	4.97	298.20	20.33	23.57	24903	10371	125363	1490	1093	506	199	-174	-3.15	-34.55	-300	146
2019-02-20	12:52:00	39.96	13.91	146.98	169.70	4.90	293.93	20.59	23.81	24730	10691	124499	1486	1091	507	200	-174	-3.60	-20.45	-261	203
2019-02-20	12:53:00	35.71	14.87	145.98	167.45	4.83	289.50	20.59	23.15	24730	10708	126021	1493	1093	506	199	-174	-10.30	-35.20	-296	147
2019-02-20	12:54:00	40.32	14.30	146.55	169.97	4.32	259.43	20.21	23.07	24626	10629	122337	1489	1093	507	200	-174	-3.45	-19.95	-259	204
2019-02-20	12:55:00	39.90	13.94	146.27	167.76	4.57	273.90	20.21	24.31	24537	10624	120743	1495	1094	507	200	-174	-2.30	-19.20	-252	213
2019-02-20	12:56:00	40.17	13.73	146.64	170.42	4.63	277.65	20.44	23.70	24633	10221	123330	1487	1092	507	200	-175	-3.75	-22.70	-266	188
2019-02-20	12:57:00	40.34	13.97	146.41	171.09	4.50	270.23	20.66	23.34	24723	10803	120980	1492	1091	507	200	-175	-3.45	-21.10	-261	203
2019-02-20	12:58:00	40.38	14.65	146.94	170.78	4.75	284.85	20.63	23.18	24544	11028	123789	1490	1091	507	200	-176	-5.30	-23.40	-271	175
2019-02-20	12:59:00	40.44	13.28	146.17	171.68	4.61	276.83	20.93	23.15	24647	10916	121783	1492	1091	507	200	-175	-2.85	-19.50	-261	183
2019-02-20	13:00:00	40.13	13.86	145.94	171.23	4.68	280.80	21.49	24.26	24730	10792	122505	1488	1091	507	200	-175	-3.40	-19.70	-264	199
2019-02-20	13:01:00	40.37	13.97	146.27	172.62	4.70	282.15	20.78	23.21	24557	10798	123011	1493	1092	507	200	-175	-1.90	-18.50	-254	206
2019-02-20	13:02:00	39.42	14.19	146.22	168.57	4.63	277.95	20.78	23.18	24730	10764	121966	1496	1092	507	199	-175	-4.20	-22.55	-266	199
2019-02-20	13:03:00	39.92	14.73	146.41	170.28	4.68	280.58	20.70	24.39	24447	11152	122747	1497	1091	507	199	-175	-1.55	-17.20	-252	209
2019-02-20	13:04:00	35.50	12.86	145.61	166.91	4.53	271.73	20.70	24.41	24730	10663	121968	1495	1091	507	198	-175	-8.20	-28.35	-281	180
2019-02-20	13:05:00	40.23	14.48	146.75	170.73	4.59	275.10	20.48	23.91	24550	10848	123316	1489	1090	507	199	-175	-2.40	-19.80	-263	193
2019-02-20	13:06:00	39.78	14.32	145.65	169.92	4.52	271.28	21.04	23.23	24820	10860	123260	1492	1092	507	199	-176	-10.85	-32.85	-298	148
2019-02-20	13:07:00	40.25	14.28	146.27	172.85	4.56	273.83	21.11	24.28	24730	10770	121966	1490	1091	507	199	-175	-4.40	-22.05	-268	180
2019-02-20	13:08:00	35.54	14.22	146.32	168.48	4.70	283.65	20.85	23.52	249856	10910	123796	1491	1092	507	199	-175	-10.85	-34.00	-298	146
2019-02-20	13:09:00	40.28	13.57	146.27	170.82	4.38	262.73	20.89	24.36	24633	10860	120110	1494	1091	507	199	-175	-3.25	-21.40	-260	204
2019-02-20	13:10:00	35.81	14.45	145.94	170.96	4.59	275.63	20.89	24.41	24640	10848	120894	1498	1091	506	199	-175	-3.70	-25.00	-277	164
2019-02-20	13:11:00	35.87	13.94	145.94	169.70	4.56	273.60	20.89	24.26	24640	10663	120843	1497	1093	507	198	-175	-3.30	-19.40	-263	205
2019-02-20	13:12:00	39.66	13.90	145.51	169.56	4.58	274.88	21.00	23.47	243731	10927	120110	1502	1093	506	198	-175	-2.30	-19.60	-256	213
2019-02-20	13:13:00	35.47	14.25	146.88	168.93	4.58	273.83	20.96	24.12	24640	10896	120091	1493	1091	506	198	-175	-6.35	-24.05	-270	187
2019-02-20	13:14:00	40.05	14.08	146.04	169.07	4.42	265.13	20.96	23.15	24454	10899	119746	1495	1090	506	198	-175	-4.20	-22.80	-268	196
2019-02-20	13:15:00	38.60	13.81	146.55	166.91	4.52	271.88	20.74	24.31	24730	10994	123623	1488	1090	506	198	-175	-5.30	-24.55	-275	173
2019-02-20	13:16:00	39.80	14.43	146.04	169.52	4.47	268.05	20.63	24.07	24454	10820	120428	1491	1089	506	198	-175	-8.45	-29.00	-285	175
2019-02-20	13:17:00	39.80	14.32	145.70	167.85	4.62	277.43	20.63	23.02	24730	10680	121169	1486	1090	506	199	-175	-3.50	-21.70	-271	191
2019-02-20	13:18:00	40.19	14.70	146.22	172.31	4.56	273.53	20.81	23.31	24550	10497	121137	1490	1092	506	198	-175	-5.50	-22.65	-272	196
2019-02-20	13:19:00	39.72	14.49	146.04	169.83	4.61	276.30	20.59	24.15	24737	10640	120803	1491	1093	506	199	-175	-5.20	-24.30	-272	197
2019-02-20	13:20:00	40.22	14.14	146.70	171.81	4.64	278.63	21.19	24.36	24633	10978	120493	1493	1094	507	199	-175	-			

FEB 20/2019	Waste Flows						Flows						Air Flows						Temperatures						Pressures					
	Rich	Emulsion	Lean	Alkaline	TDU Flow	Leachate	PACFlow	Primary	Secondary	Stack	Quench	SprayDryer	Stack	Incinerator	SDA Inlet	SD Outlet	Baghouse													
	FT-229	FT-219C	FT-223	PV-207	FT-313B	PV-211	SC-PAC-FIT	PV-209c	FT-260c	TE-240	TE-241	TE-203	TE-204	TE-258	PT-242A	PT-249	PT-615	PDT-622												
Max	40.83	14.97	148.07	172.85	5.04	302.48	21.86	24.49	24936	11523	126021	1095	507	200	176	-0.90	-16.00	-252	213											
Min	38.99	12.86	145.37	166.73	4.32	259.43	19.80	22.94	23942	10320	118524	1478	1075	500	196	173	-14.75	-35.50	-300	139										
Average	39.93	14.01	146.38	169.88	4.73	283.83	20.82	23.77	24562	10801	120234	1491	1090	505	198	175	-5.37	-23.74	-271	187										
Variance	0.13	0.21	0.34	2.67	0.03	122.58	0.14	0.28	54293	44476	4291950	31	25	5	1	1	9.88	23.17	159	381										

Test No. 4		Rich	Emulsion	Lean	Alkaline	TDU Flow	TDU Flow	Leachate	PAC	Primary	Secondary	Stack	Secondary	Quench	SDA	Stack	Incinerator	SDA Inlet	BH Inlet	BH dP
\$Date	STime	LPM	LPM	LPM	LPM	SCFM	SCFM	LPM	m3/h	m3/h	Degrees C	Degrees C	Degrees C	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	
2019-02-20	13:51:00	40.17	FT-219C	FT-223	PV-207	FT-313B	FT-313	PV-236	SC-PAC-FT	FT-240	TE-241	TE-204	TE-203	TE-258	PT-249	PT-615	PT-242A	PT-249	PT-622	
2019-02-20	13:52:00	39.81	13.81	146.17	169.47	5.39	323.63	21.49	23.26	10551	116918	1503	1098	506	198	174	-4.50	-19.55	-274	
2019-02-20	13:52:00	39.75	13.81	146.08	172.17	5.37	322.43	21.83	23.15	24550	10039	117131	1506	1098	507	198	174	-3.45	-18.80	
2019-02-20	13:53:00	39.06	12.73	145.70	167.31	5.40	323.85	20.96	23.07	24633	10882	116407	1505	1097	507	197	174	-5.55	-19.55	
2019-02-20	13:54:00	35.42	14.27	145.89	169.79	5.36	321.83	21.00	23.99	24544	10590	117846	1504	1094	506	197	174	-1.95	-17.35	
2019-02-20	13:55:00	38.73	14.01	146.27	166.59	5.43	325.95	21.00	24.15	24910	10691	119167	1504	1094	506	195	174	-10.25	-31.85	
2019-02-20	13:56:00	39.18	13.73	145.98	168.35	5.40	323.93	21.56	23.15	24461	10405	117018	1495	1092	506	197	174	-3.20	-19.20	
2019-02-20	13:57:00	35.20	13.01	145.85	167.54	5.37	322.43	20.93	24.41	24461	10747	119973	1498	1093	505	197	175	-28.40	-300	
2019-02-20	13:58:00	35.69	13.38	146.55	168.53	5.43	325.65	21.00	23.26	24461	10657	118293	1497	1092	505	197	174	-4.80	-21.85	
2019-02-20	13:59:00	36.45	14.47	146.08	168.39	5.37	321.98	21.23	23.44	24461	10654	116218	1500	1094	505	198	174	-2.80	-19.85	
2019-02-20	14:00:00	40.22	13.88	146.70	170.24	5.42	325.35	21.04	23.10	24550	10775	114917	1500	1095	506	198	174	-2.90	-19.65	
2019-02-20	14:01:00	35.80	13.80	145.80	169.25	5.43	325.88	21.04	24.36	24550	10837	114993	1504	1096	506	198	174	-1.75	-18.50	
2019-02-20	14:02:00	38.80	13.25	146.36	170.87	5.39	323.40	21.38	23.94	24550	10590	117024	1502	1098	506	198	174	-2.60	-19.30	
2019-02-20	14:03:00	39.93	13.92	146.17	171.00	5.40	324.15	21.38	24.44	24378	10337	116083	1505	1096	505	197	174	-1.15	-18.10	
2019-02-20	14:04:00	40.23	13.22	145.98	169.34	5.37	322.43	21.86	23.94	24461	10714	117077	1503	1097	506	197	174	-4.00	-21.75	
2019-02-20	14:05:00	40.22	13.30	146.22	170.60	5.37	321.90	21.41	23.15	24467	9787	113281	1506	1098	506	197	174	-4.55	-22.50	
2019-02-20	14:06:00	39.65	13.05	145.80	169.47	5.37	321.90	21.41	23.60	24730	9753	115476	1501	1101	506	197	174	-6.85	-25.40	
2019-02-20	14:07:00	40.20	14.31	145.70	170.78	5.37	322.43	21.56	23.42	24557	9854	118096	1503	1101	507	197	174	-4.40	-19.80	
2019-02-20	14:08:00	38.94	13.43	145.65	167.27	5.38	322.50	21.30	23.52	24633	10510	115747	1502	1101	507	197	173	-4.25	-22.45	
2019-02-20	14:09:00	39.51	13.60	145.98	168.44	5.34	320.40	21.26	23.18	24467	10764	116618	1501	1099	506	197	173	-0.35	-13.65	
2019-02-20	14:10:00	38.39	13.85	145.14	165.95	5.31	318.83	21.15	23.81	24550	10646	118044	1500	1098	505	196	173	-9.85	-27.15	
2019-02-20	14:11:00	38.40	13.08	146.60	168.48	5.32	319.28	20.96	23.39	24737	10472	116242	1495	1095	504	197	173	-3.15	-20.65	
2019-02-20	14:12:00	38.24	14.07	145.51	165.69	5.31	318.83	21.79	23.76	24640	10573	119277	1496	1094	504	196	173	-9.85	-29.70	
2019-02-20	14:13:00	38.87	14.44	146.60	167.94	5.31	318.53	21.71	23.42	24557	10579	115260	1489	1092	504	196	173	-2.85	-19.80	
2019-02-20	14:14:00	38.55	13.42	145.51	166.28	5.28	316.50	21.56	24.26	24820	10590	114257	1492	1092	503	196	174	-3.45	-23.15	
2019-02-20	14:15:00	39.15	13.97	146.64	170.42	5.24	314.10	21.30	23.70	24813	10607	116985	1484	1089	502	196	174	-3.80	-19.90	
2019-02-20	14:16:00	39.05	13.43	145.74	170.28	5.22	312.98	21.64	23.68	24461	10264	115278	1491	1090	502	196	173	-5.30	-24.45	
2019-02-20	14:17:00	38.76	13.69	146.04	169.29	5.21	312.60	21.60	24.18	24461	9944	115383	1484	1092	503	195	173	-4.40	-21.75	
2019-02-20	14:18:00	38.79	13.34	145.23	170.15	5.16	309.83	21.60	23.15	24378	9787	112901	1488	1094	502	195	173	-4.00	-21.60	
2019-02-20	14:19:00	38.93	13.84	146.51	170.5	5.17	310.35	21.64	24.39	24550	9798	115614	1485	1095	502	194	173	-4.10	-21.80	
2019-02-20	14:20:00	38.96	14.20	145.85	169.83	4.98	298.73	21.64	23.44	24295	10848	114528	1489	1093	502	194	173	-1.65	-16.85	
2019-02-20	14:21:00	38.76	13.66	145.37	168.17	4.97	297.90	21.90	23.46	24730	10427	115559	1487	1090	502	193	172	-7.25	-26.30	
2019-02-20	14:22:00	39.17	14.32	146.45	170.28	4.51	270.30	21.53	23.42	24557	10556	114918	1487	1088	501	193	173	-3.80	-19.60	
2019-02-20	14:23:00	38.57	13.67	145.74	167.76	4.45	266.70	21.23	23.60	24813	10702	116402	1481	1088	501	193	173	-6.95	-26.55	
2019-02-20	14:24:00	39.05	13.93	145.94	168.53	4.39	263.55	21.26	23.18	24633	10444	115243	1477	1085	500	193	172	-4.45	-21.75	
2019-02-20	14:25:00	37.98	13.47	145.74	165.51	4.31	258.53	21.56	23.89	24813	10483	113443	1477	1082	500	193	172	-8.05	-24.65	
2019-02-20	14:26:00	38.69	14.19	146.60	168.80	4.29	257.55	20.89	23.18	24467	10332	115585	1473	1079	499	192	172	-3.60	-18.35	
2019-02-20	14:27:00	38.70	12.72	145.27	166.91	4.24	254.48	21.53	23.49	24640	103226	118481	1473	1078	497	192	172	-13.50	-34.25	
2019-02-20	14:28:00	38.93	13.35	145.74	167.76	4.22	252.98	21.75	24.18	24640	9803	114987	1468	1077	497	191	171	-6.10	-23.50	
2019-02-20	14:29:00	38.39	13.63	146.55	167.13	4.23	254.03	21.19	23.91	24550	10517	118051	1470	1076	496	190	171	-10.95	-27.77	
2019-02-20	14:30:00	39.08	13.69	146.70	170.64	4.28	256.50	21.34	24.36	24730	9893	115049	1464	1072	494	190	171	-8.15	-28.8	
2019-02-20	14:31:00	39.11	13.73	146.08	168.66	4.27	256.13	21.34	23.13	24730	10500	115191	1461	1072	494	189	171	-4.80	-23.60	
2019-02-20	14:32:00	39.87	13.54	145.80	169.61	4.36	261.45	21.34	23.15	24550	10758	116192	1459	1071	494	189	171	-5.60	-24.45	
2019-02-20	14:33:00	40.13	14.05	146.17	169.11	4.32	257.85	21.34	24.15	24461	10629	115772	1466	1071	493	189	170	-4.10	-22.55	
2019-02-20	14:34:00	40.08	14.26	145.85	169.65	4.32	258.53	21.86	23.70	24461	10652	117397	1465	1071	493	189	169	-4.40	-21.65	
2019-02-20	14:35:00	39.89	13.58	144.84	170.24	4.33	259.95	21.34	23.65	24467	10624	115210	1470	1075	494	188	169	-3.60	-19.85	
2019-02-20	14:36:00	39.32	13.41	146.36	167.04	4.36	261.83	20.85	24.10	24550	10556	114474	1472	1073	493	188	169	-4.50	-22.50	
2019-02-20	14:37:00	39.96	13.54	146.51	169.92	4.37	261.98	21.90	23.13	24378	10680	113418	1476	1074	492	188	169	-2.10	-15.80	
2019-02-20	14:38:00	39.29	14.20	145.65	165.74	4.72	282.98	20.81	24.33	24737	10624	116309	1472	1075	493	188	169	-5.85	-29.4	
2019-02-20	14:39:00	39.45	13.48	146.60	168.75	4.73	283.58	21.34	23.89	24467	10624	115210	1470	1075	494	188	169	-3.45	-23.70	
2019-02-20	14:40:00	38.99	14.29	145.46	166.19	4.79	287.33	21.26	23.15	24737	10444	116090	1467	1078	494	188	169	-6.65	-28.8	
2019-02-20	14:41:00	39.																		

2019-02-20	14:47:00	36.80	13.02	146.17	169.20	4.94	296.25	21.75	23.97	24730	10860	115234	1484	1083	496	189	168	-2.55	-19.60	-287	180
2019-02-20	14:48:00	39.35	13.12	145.27	167.90	4.91	294.45	21.30	23.13	24550	10652	114536	1486	1084	496	189	169	-2.50	-19.80	-282	188
2019-02-20	14:49:00	35.32	13.87	145.08	167.94	4.95	297.08	21.30	23.07	24550	10764	113090	1481	1083	497	189	169	-4.00	-22.00	-295	167
2019-02-20	14:50:00	39.83	14.01	144.14	167.76	4.97	297.98	21.30	23.15	24730	10359	114291	1483	1084	496	190	168	-2.40	-19.20	-286	176
2019-02-20	14:51:00	39.12	13.28	144.00	166.28	4.97	298.20	21.38	23.39	24640	10333	114766	1481	1085	497	190	168	-2.55	-18.10	-286	190

Waste Flows		Flows				Air Flows				Temperatures				Pressures								
		Rich	Emulsion	Lean	Alkaline	TDU Flow	TDU Flow	Leachate	PACFlow	Primary	Secondary	Stack	Primary	Secondary	Quench	SprayDryer	Stack	Incinerator	SDA Inlet	SD Outlet	Bothouse	
	FT-229	FT-219C	FT-223	PV-207	FT-313B	FT-313	PV-211	SC-PAC-FT	PV-236	FT-260C	TE-240	TE-241	TE-240	TE-204	TE-203	TE-204	TE-258	TE-249	PT-242A	PT-242A	PT-615	PT-622
Max	40.52	44.47	147.12	172.17	5.43	325.95	21.90	24.44	24910	11270	1139973	1506	1101	507	198	175	-0.35	-13.65	-264	-207		
Min	37.98	32.72	144.00	165.51	4.22	252.98	20.81	23.07	24295	9753	112901	1459	1071	492	188	168	-13.50	-34.25	-300	-136		
Average	39.33	33.70	145.95	168.75	4.96	297.30	21.41	23.65	24603	10478	115924	1486	1087	500	193	172	-4.83	-22.42	-283	-181		
Variance	0.34	0.18	0.35	2.45	0.19	666.61	0.09	0.21	19939	114824	2470469	185	90	26	14	5	7.12	18.28	101	372		

Test No. 5	Rich		Emulsion		Lean		Alkaline		TDU Flow		Leachate		PAC		Primary		Secondary		Stack		Incinerator		SDA Inlet		BH Inlet		
	LPM	LPM	LPM	LPM	LPM	LPM	SCFM	LPM	LPM	SCFM	Lbs/h	m3/h	m3/h	m3/h	Degrees C	Degrees C	Degrees C	Degrees C	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	mmH2O	
\$Date	\$Time	FT-229	FT-219C	FT-223	PV-207	FT-313B	PV-236	SC-PAC-FT	FT-260C	PV-209	SC-PAC-FT	24.39	24557	10618	113760	1492	1083	496	190	-1.15	-18.90	-20.15	-29.5	PT-615	PT-249	TE-238	TE-204
2019-02-20	15:03:00	39.45	144.14	144.14	166.46	4.47	267.98	21.53	21.53	24.07	24896	10848	113830	1487	1083	496	189	168	-3.45	-20.15	-29.5	-29.5	177	177	177	177	
2019-02-20	15:04:00	39.77	13.03	145.04	167.40	4.43	265.80	21.53	21.53	23.23	24903	10747	112551	1490	1083	496	189	169	-3.10	-20.90	-29.0	-29.0	184	184	184	184	
2019-02-20	15:05:00	39.57	12.10	143.62	167.45	4.42	264.90	21.53	21.53	23.13	24827	10517	114389	1488	1084	495	189	169	-4.25	-19.35	-30.0	-30.0	163	163	163	163	
2019-02-20	15:06:00	39.81	13.70	144.65	168.12	4.43	265.73	21.45	21.45	24.44	24557	10758	114092	1493	1086	495	189	168	-2.50	-19.40	-29.2	-29.2	173	173	173	173	
2019-02-20	15:07:00	39.84	14.13	144.05	170.87	4.38	262.50	21.45	21.45	23.15	24820	10567	113350	1490	1085	496	189	167	-4.25	-19.40	-29.6	-29.6	187	187	187	187	
2019-02-20	15:08:00	39.57	12.98	144.18	168.62	4.22	252.98	21.45	21.45	23.34	24557	10567	113173	1494	1085	495	188	168	-1.20	-19.20	-28.7	-28.7	196	196	196	196	
2019-02-20	15:09:00	40.62	12.86	144.09	172.35	4.39	263.48	22.35	22.35	24.49	24730	10575	113536	1493	1085	495	187	168	-2.00	-18.15	-29.5	-29.5	187	187	187	187	
2019-02-20	15:10:00	39.89	14.33	143.57	169.52	4.48	268.88	20.89	20.89	21.34	24371	10625	113623	1492	1086	495	187	167	-0.45	-15.55	-28.2	-28.2	199	199	199	199	
2019-02-20	15:11:00	39.89	13.26	143.47	169.61	4.28	256.50	21.83	21.83	24.41	24370	10556	112995	1496	1086	495	186	167	-4.85	-23.90	-30.0	-30.0	169	169	169	169	
2019-02-20	15:12:00	39.26	13.42	143.71	165.96	4.34	260.10	20.89	20.89	23.99	24910	10556	113350	1490	1085	496	189	167	-1.80	-16.45	-29.1	-29.1	192	192	192	192	
2019-02-20	15:13:00	39.83	13.94	144.65	169.07	4.23	253.73	21.49	21.49	24.41	24564	10792	112873	1495	1086	494	187	167	-2.30	-20.30	-29.5	-29.5	182	182	182	182	
2019-02-20	15:14:00	39.48	13.37	143.28	166.50	4.38	263.40	21.64	21.64	23.21	24910	10556	114679	1493	1086	495	187	168	-2.00	-19.30	-28.40	-28.40	138	138	138	138	
2019-02-20	15:15:00	39.77	12.78	144.37	167.31	4.39	263.40	21.34	21.34	24.33	24813	10180	114638	1490	1085	496	187	167	-4.90	-21.05	-29.6	-29.6	169	169	169	169	
2019-02-20	15:16:00	35.47	12.35	143.75	166.50	4.27	256.43	21.30	21.30	24.39	25000	11118	116859	1490	1083	495	188	167	-8.40	-30.80	-30.0	-30.0	139	139	139	139	
2019-02-20	15:17:00	39.60	13.02	143.94	168.21	4.36	261.30	22.39	22.39	24.44	24467	11357	113414	1496	1080	494	188	167	-1.80	-16.45	-29.1	-29.1	192	192	192	192	
2019-02-20	15:18:00	39.60	13.73	143.94	168.84	4.15	249.23	21.11	21.11	23.31	24647	10843	115827	1493	1081	494	187	167	-2.30	-20.40	-29.4	-29.4	155	155	155	155	
2019-02-20	15:19:00	40.13	13.09	144.14	170.64	4.24	254.33	21.34	21.34	23.05	24633	11090	113729	1493	1081	495	187	167	-2.00	-19.30	-29.0	-29.0	193	193	193	193	
2019-02-20	15:20:00	39.86	13.20	143.43	167.22	4.39	263.10	21.15	21.15	24.28	24564	10561	112866	1489	1080	493	186	167	-0.05	-14.55	-28.0	-28.0	200	200	200	200	
2019-02-20	15:21:00	39.80	13.83	144.80	168.48	4.29	257.33	21.34	21.34	23.31	24557	10854	112618	1490	1080	493	186	166	-2.15	-20.65	-29.9	-29.9	175	175	175	175	
2019-02-20	15:22:00	40.16	13.15	143.81	167.63	4.29	257.25	21.34	21.34	23.68	24557	10889	111431	1488	1080	493	186	167	-3.55	-21.40	-29.9	-29.9	162	162	162	162	
2019-02-20	15:23:00	39.65	14.09	143.43	168.21	4.29	257.33	20.85	20.85	24.12	24820	10921	113506	1493	1081	494	186	167	-2.00	-19.30	-29.0	-29.0	171	171	171	171	
2019-02-20	15:24:00	39.89	13.49	144.42	168.80	4.35	260.85	20.89	20.89	23.52	24730	10697	114214	1495	1081	493	186	166	-3.20	-21.50	-29.4	-29.4	186	186	186	186	
2019-02-20	15:25:00	38.96	13.92	144.14	166.55	4.43	265.50	20.70	20.70	23.23	24557	10661	114692	1493	1081	493	186	166	-2.10	-18.35	-29.4	-29.4	186	186	186	186	
2019-02-20	15:26:00	35.83	13.71	143.81	168.66	4.38	263.03	21.19	21.19	24.44	24620	10349	110874	1491	1081	493	186	166	-0.85	-17.05	-28.8	-28.8	193	193	193	193	
2019-02-20	15:27:00	39.09	14.10	143.81	164.93	4.41	264.68	21.04	21.04	24.20	24640	10843	113443	1489	1082	493	186	166	-2.80	-19.60	-29.0	-29.0	186	186	186	186	
2019-02-20	15:28:00	39.77	13.35	144.42	167.54	4.43	266.03	21.30	21.30	23.18	24730	10696	112551	1490	1081	493	186	166	-0.80	-13.65	-28.9	-28.9	196	196	196	196	
2019-02-20	15:29:00	35.68	13.09	143.94	164.93	4.42	265.35	21.30	21.30	22.94	25083	10533	113361	1487	1082	493	186	166	-5.10	-23.20	-30.0	-30.0	164	164	164	164	
2019-02-20	15:30:00	40.11	14.11	144.37	169.97	4.88	292.58	21.30	21.30	24.44	24730	11056	113389	1494	1081	493	186	166	-1.25	-18.95	-29.7	-29.7	179	179	179	179	
2019-02-20	15:31:00	40.01	14.11	143.71	169.83	4.88	292.88	21.19	21.19	23.10	24903	11059	113868	1499	1081	493	186	167	-7.90	-29.35	-30.0	-30.0	129	129	129	129	
2019-02-20	15:32:00	39.84	14.13	144.42	170.42	4.85	291.00	21.41	21.41	24.31	24640	11118	113979	1498	1084	494	187	166	-1.20	-15.85	-30.0	-30.0	166	166	166	166	
2019-02-20	15:33:00	33.44	13.53	144.05	168.57	4.85	291.23	21.56	21.56	24.49	24467	110501	115187	1493	1083	494	187	166	-6.10	-25.80	-29.9	-29.9	137	137	137	137	
2019-02-20	15:34:00	39.57	13.03	144.14	169.61	4.91	294.68	21.56	21.56	24.36	24813	110900	111924	1491	1082	494	187	166	-0.45	-17.65	-28.9	-28.9	188	188	188	188	
2019-02-20	15:35:00	39.42	13.21	143.94	168.44	4.98	298.58	21.23	21.23	24.31	24467	10624	113124	1490	1082	494	186	166	-1.85	-29.1	-30.0	-30.0	195	195	195	195	
2019-02-20	15:36:00	38.30	12.89	144.09	168.39	4.99	299.55	21.23	21.23	23.91	24108	10517	111937	1488	1083	494	186	166	-4.85	-22.10	-30.0	-30.0	158	158	158	158	
2019-02-20	15:37:00	38.46	13.56	143.47	168.30	5.06	303.83	21.23	21.23	23.60	24115	10444	112992	1496	1083	493	185	166	-1.60	-16.90	-28.8	-28.8	199	199	199	199	
2019-02-20	15:38:00	39.00	12.59	144.80	167.18	5.02	301.13	21.30	21.30	24.02	24198	10477	111570	1487	1083	493	185	165	-5.35	-22.80	-30.0	-30.0	173	173	173	173	
2019-02-20	15:39:00	39.18	13.05	143.85	169.43	5.00	309.17	21.30	21.30	23.18	24115	10884	112928	1489	1084	493	185	166	-4.55	-20.30	-30.0	-30.0	181	181	181	181	
2019-02-20	15:40:00	38.57	12.36	144.37	166.95	5.03	301.73	20.85	20.85	23.10	24205	10996	114710	1485	1084</td												

Waste Flows										Temperatures					Pressures															
Rich		Emulsion		Lean		Alkaline		TDU Flow		Leachate		PACFlow		Flows		Air Flows		Stack		Spray/Dryer		Incinerator		SDA Inlet		SD Outlet		Baghouse		
FT-229	FT-218C	FT-223	FT-313B	PV-207	FT-313	PV-211	PV-209c	FT-240	TE-241	FT-260c	TE-203	FT-242A	TE-204	TE-258	TE-249	PT-242A	PT-249	PT-615	PT-615	PT-249	PT-242A	-13.65	-0.05	-277	-203	PDT-622	PDT-622			
Max	14.55	145.04	172.35	5.06	303.83	22.39	24.49	25083	11457	146859	1509	1105	496	190	169	169	169	169	169	169	169	169	-13.65	-0.05	-277	-203				
Min	37.88	12.10	96.82	4.15	249.33	20.93	22.94	23935	10180	105042	1476	1080	475	168	156	156	156	156	156	156	156	156	-18.50	-0.13	-300					
Average	39.36	13.40	137.37	168.42	4.66	249.33	20.93	22.94	24524	10738	113284	1491	1086	492	184	165	165	165	165	165	165	165	-5.08	-22.29	-296	174				
Variance	0.32	0.34	244.27	2.56	0.09	309.92	0.11	0.26	83571	56488	15838842	40	49	26	25	7	20.51	33.62	30	30	30	30	30	30	30	30	30	382		



2019-02-20	17:09:00	36.81	12.87	139.97	168.30	4.56	273.60	13.91	23.57	23749	10652	110529	1470	1099	515	193	169	-4.10	-22.30	-300	131
2019-02-20	17:10:00	37.44	14.04	140.77	170.51	4.53	271.65	13.61	23.13	23762	10714	106914	1475	1099	516	193	170	-1.45	-11.20	-300	186
2019-02-20	17:11:00	35.60	13.62	138.22	169.65	4.52	271.13	13.84	23.34	23852	10697	106580	1473	1100	516	193	169	0.75	-10.80	-300	193
2019-02-20	17:12:00	35.31	13.68	137.36	167.81	4.55	272.78	13.54	24.10	24025	10803	108277	1473	1096	515	192	169	-1.30	-13.60	-300	169
2019-02-20	17:13:00	35.24	12.34	137.84	167.94	4.54	272.55	13.84	24.39	23928	10753	108363	1474	1094	514	192	170	-0.90	-12.30	-300	176

Waste Flows		Flows				Air Flows				Temperatures				Pressures							
		Rich	Emulsion	Lean	Alkaline	TDU Flow	TDU Flow	Leachate	PACFlow	Primary	Secondary	Stack	Quench	Secondary	Primary	Stack	SprayDryer	Incinerator	SDA Inlet	SD Outlet	Bothouse
	FT-229	FT-219C	FT-223	PV-207	FT-313B	FT-313B	PV-211	SC-PAC-FT	PV-236	FT-260c	FT-240	TE-241	TE-204	TE-203	TE-258	PT-249	PT-247A	PT-249	PT-615	PT-622	
Max	38.94	14.23	147.26	171.45	4.79	287.18	21.34	24.52	24461	10815	113741	1504	1108	520	197	170	1.50	-10.65	-300	193	
Min	35.24	11.24	137.36	163.67	4.42	264.98	12.41	22.97	23749	9742	105167	1470	1094	500	184	160	-7.65	-26.05	-300	125	
Average	37.28	13.13	141.01	167.89	4.57	273.93	14.99	23.74	24058	10375	109365	1485	1101	514	193	168	-2.74	-17.25	-300	168	
Variance	0.66	0.37	4.38	2.75	0.01	41.28	6.76	0.25	25875	42209	3351125	70	9	18	7	7	4.92	14.15	0	322	

Test No. 1	CO	HCl	CO2	H2O	THC	O2	Opacity	SO2	
	PPM	PPM	%	%	PPM	%	%	PPM	
\$Date	\$Time	AT-205CORR	AT-213A	AT-213B	AT-213C	AT-259CORR	AT-261	AT-263	AT-264
2019-02-20	9:58:00	56.7	47.0	8.18	48.33	13.3	10.02	0.17	109.2
2019-02-20	9:59:00	50.8	47.4	8.05	47.99	9.7	9.76	0.08	116.3
2019-02-20	10:00:00	48.9	46.5	7.82	47.32	12.3	10.02	0.11	111.2
2019-02-20	10:01:00	49.8	45.6	7.70	47.08	10.8	10.45	0.05	102.5
2019-02-20	10:02:00	51.5	46.3	7.88	47.69	13.0	10.19	0.08	97.2
2019-02-20	10:03:00	52.9	46.3	7.96	47.99	9.9	10.14	0.15	97.2
2019-02-20	10:04:00	53.9	45.5	7.82	47.52	11.8	10.28	0.12	90.8
2019-02-20	10:05:00	53.4	45.5	7.72	47.29	11.3	10.42	0.10	85.5
2019-02-20	10:06:00	58.6	46.4	7.80	47.88	11.0	10.40	0.07	84.4
2019-02-20	10:07:00	55.5	47.2	7.86	47.83	9.9	10.27	0.12	81.0
2019-02-20	10:08:00	53.9	46.3	7.38	47.08	10.7	10.43	0.08	77.2
2019-02-20	10:09:00	55.4	45.2	7.20	46.54	11.6	10.90	0.10	72.8
2019-02-20	10:10:00	58.3	46.4	7.60	47.05	12.1	10.76	0.16	76.4
2019-02-20	10:11:00	61.2	47.4	7.81	47.65	12.8	10.47	0.11	83.3
2019-02-20	10:12:00	60.2	46.4	7.79	47.44	11.5	10.29	0.07	89.3
2019-02-20	10:13:00	62.3	46.0	7.72	47.28	13.7	10.36	0.12	89.3
2019-02-20	10:14:00	74.9	45.9	7.85	47.66	10.7	10.31	0.15	98.8
2019-02-20	10:15:00	73.1	46.6	7.91	47.92	11.5	10.25	0.15	98.8
2019-02-20	10:16:00	60.8	46.9	7.76	47.52	9.6	10.13	0.15	87.6
2019-02-20	10:17:00	57.5	45.8	7.56	46.60	11.8	10.34	0.17	81.3
2019-02-20	10:18:00	57.1	46.2	7.57	46.55	11.4	10.77	0.13	80.7
2019-02-20	10:19:00	58.3	47.7	7.76	47.21	13.8	10.48	0.07	87.9
2019-02-20	10:20:00	62.0	47.7	7.85	47.56	11.3	10.38	0.08	92.9
2019-02-20	10:21:00	64.6	45.9	7.70	47.09	14.9	10.29	0.10	97.4
2019-02-20	10:22:00	66.0	46.3	7.67	46.94	14.9	10.32	0.10	100.4
2019-02-20	10:23:00	78.4	47.5	8.00	47.78	13.5	10.18	0.06	120.4
2019-02-20	10:24:00	72.9	47.2	8.10	47.94	14.4	10.07	0.15	115.7
2019-02-20	10:25:00	74.6	46.7	7.87	47.44	13.2	10.03	0.13	112.7
2019-02-20	10:26:00	78.9	45.5	7.65	46.83	14.2	10.33	0.13	109.2
2019-02-20	10:27:00	79.1	45.5	7.84	47.28	13.2	10.38	0.13	110.7
2019-02-20	10:28:00	74.6	46.5	7.96	47.66	16.7	10.20	0.11	106.9
2019-02-20	10:29:00	79.2	46.9	7.99	47.76	11.4	10.11	0.10	112.5
2019-02-20	10:30:00	90.1	46.6	7.91	47.28	16.2	10.29	0.10	112.0
2019-02-20	10:31:00	89.2	47.0	8.02	47.52	11.2	10.28	0.12	114.6
2019-02-20	10:32:00	85.3	46.8	8.04	47.73	15.8	10.18	0.11	114.6
2019-02-20	10:33:00	83.9	46.8	7.89	47.58	11.1	10.04	0.11	105.1
2019-02-20	10:34:00	87.4	46.7	7.70	47.12	14.5	10.28	0.13	102.4
2019-02-20	10:35:00	86.4	46.4	7.68	46.98	12.8	10.65	0.08	99.5
2019-02-20	10:36:00	90.6	47.0	7.95	47.72	16.5	10.33	0.11	106.0
2019-02-20	10:37:00	91.8	47.7	8.05	47.92	13.9	10.22	0.11	109.2
2019-02-20	10:38:00	91.6	46.6	7.89	47.47	15.8	10.14	0.02	114.6
2019-02-20	10:39:00	92.1	45.4	7.82	47.42	14.1	10.25	0.13	114.6
2019-02-20	10:40:00	95.2	46.2	8.02	48.00	12.8	10.20	0.10	117.6
2019-02-20	10:41:00	87.0	47.3	8.06	48.17	12.0	10.12	0.11	110.3
2019-02-20	10:42:00	83.8	46.8	7.88	47.48	11.4	10.00	0.11	108.4
2019-02-20	10:43:00	79.2	45.3	7.60	46.51	13.7	10.39	0.15	98.1
2019-02-20	10:44:00	85.8	45.9	7.77	47.01	13.4	10.53	0.11	100.1
2019-02-20	10:45:00	100.4	47.2	8.02	47.90	21.7	10.32	0.11	105.6
2019-02-20	10:46:00	132.4	47.1	8.09	47.97	14.1	10.05	0.11	131.3
2019-02-20	10:47:00	135.7	46.7	8.04	47.65	17.7	10.05	0.12	140.2
2019-02-20	10:48:00	117.0	45.8	7.99	47.54	5.9	9.96	0.06	143.9
2019-02-20	10:49:00	89.4	44.6	7.83	47.09	6.1	10.07	0.07	127.2
2019-02-20	10:50:00	29.7	43.8	7.19	46.00	5.3	10.59	0.13	89.3
2019-02-20	10:51:00	26.3	43.2	6.74	45.33	10.1	10.92	0.08	85.1
2019-02-20	10:52:00	31.3	42.0	6.66	44.87	7.8	11.33	0.08	81.8
2019-02-20	10:53:00	35.4	43.9	7.52	46.23	8.9	10.80	0.05	90.8
2019-02-20	10:54:00	33.3	45.1	7.66	46.65	8.5	10.67	0.07	93.5
2019-02-20	10:55:00	34.0	45.8	7.64	46.63	9.5	10.59	0.12	97.1
2019-02-20	10:56:00	37.0	45.9	7.57	46.49	11.0	10.63	0.11	98.3
2019-02-20	10:57:00	46.9	46.8	7.86	47.20	11.7	10.45	0.10	119.4
2019-02-20	10:58:00	51.1	48.1	8.15	47.84	12.9	10.16	0.08	134.8

FEB 20/2019	Analyzers							
	CO	HCl	CO2	H2O	THC	O2	Opacity	SO2
	AT-205	AT-213A	AT-213B	AT-213C	AT-259	AT-261	AT-263	AT-264
<b>Max</b>	135.7	48.1	8.18	48.33	21.7	11.33	0.17	143.9
<b>Min</b>	26.3	42.0	6.66	44.87	5.3	9.76	0.02	72.8
<b>Average</b>	69.1	46.2	7.78	47.30	12.3	10.33	0.11	102.3
<b>Variance</b>	540.0	1.2	0.08	0.42	7.9	0.07	0.00	250.4

Test No. 2		CO	HCl	CO2	H2O	THC	O2	Opacity	SO2
		PPM	PPM	%	%	PPM	%	%	PPM
\$Date	STime	AT-205CORR	AT-213A	AT-213B	AT-213C	AT-259CORR	AT-261	AT-263	AT-264
2019-02-20	11:19:00	36.3	46.5	7.83	47.16	11.8	10.48	0.11	99.4
2019-02-20	11:20:00	51.3	47.0	7.88	47.47	9.1	10.18	0.06	114.3
2019-02-20	11:21:00	55.3	47.0	7.81	47.30	2.7	10.26	0.07	117.0
2019-02-20	11:22:00	30.1	47.0	2.88	22.47	13.3	12.54	0.06	39.9
2019-02-20	11:23:00	23.4	47.0	1.74	16.58	17.2	13.47	0.08	15.5
2019-02-20	11:24:00	53.5	47.0	5.33	37.80	12.5	12.21	0.06	68.8
2019-02-20	11:25:00	57.0	47.0	5.99	42.90	13.0	11.50	0.08	89.8
2019-02-20	11:26:00	53.5	47.0	7.22	46.14	11.8	10.85	0.07	106.2
2019-02-20	11:27:00	53.6	47.0	7.86	47.55	12.0	10.38	0.08	113.2
2019-02-20	11:28:00	56.1	60.2	7.96	47.75	11.3	10.26	0.10	114.2
2019-02-20	11:29:00	59.8	58.2	7.86	47.64	10.5	10.25	0.08	111.6
2019-02-20	11:30:00	58.3	57.0	7.74	47.40	12.1	10.40	0.15	104.1
2019-02-20	11:31:00	61.4	56.5	7.82	47.48	10.6	10.42	0.07	102.7
2019-02-20	11:32:00	63.9	56.2	7.85	47.75	12.0	10.37	0.08	94.0
2019-02-20	11:33:00	64.3	55.4	7.74	47.53	10.3	10.26	0.08	89.3
2019-02-20	11:34:00	65.4	52.5	7.41	46.29	13.7	10.60	0.08	79.4
2019-02-20	11:35:00	69.5	52.0	7.51	46.57	11.3	10.80	0.08	79.4
2019-02-20	11:36:00	73.8	52.1	7.82	47.48	14.6	10.55	0.15	82.5
2019-02-20	11:37:00	74.3	51.4	7.76	47.26	11.3	10.26	0.08	84.2
2019-02-20	11:38:00	74.3	50.4	7.68	47.11	14.6	10.38	0.11	86.4
2019-02-20	11:39:00	75.2	48.8	7.68	47.32	11.7	10.54	0.08	86.4
2019-02-20	11:40:00	77.4	48.3	7.76	47.49	12.6	10.45	0.08	84.9
2019-02-20	11:41:00	75.3	48.4	7.81	47.65	11.2	10.48	0.12	77.3
2019-02-20	11:42:00	70.9	46.2	7.15	46.35	12.2	10.65	0.08	67.8
2019-02-20	11:43:00	72.1	45.1	7.04	46.11	12.8	10.85	0.13	62.7
2019-02-20	11:44:00	78.8	45.8	7.51	46.91	13.5	10.80	0.08	65.5
2019-02-20	11:45:00	80.1	45.6	7.65	47.13	14.2	10.69	0.10	68.9
2019-02-20	11:46:00	87.3	44.6	7.75	47.26	13.9	10.54	0.05	76.4
2019-02-20	11:47:00	86.5	44.4	7.67	47.03	16.4	10.59	0.10	76.4
2019-02-20	11:48:00	94.2	44.8	7.81	47.38	13.1	10.52	0.08	83.8
2019-02-20	11:49:00	89.6	44.1	7.91	47.72	14.8	10.34	0.13	85.1
2019-02-20	11:50:00	82.3	42.7	7.76	47.44	13.7	10.21	0.08	85.1
2019-02-20	11:51:00	78.9	41.0	7.52	46.40	14.7	10.45	0.11	91.7
2019-02-20	11:52:00	79.5	41.3	7.69	46.64	12.1	10.61	0.05	95.9
2019-02-20	11:53:00	73.6	41.2	7.93	47.38	16.6	10.40	0.15	96.8
2019-02-20	11:54:00	72.4	41.2	7.91	47.25	11.7	10.15	0.07	101.0
2019-02-20	11:55:00	74.6	41.2	7.77	46.84	17.0	10.22	0.08	98.3
2019-02-20	11:56:00	90.8	40.6	7.78	47.02	14.8	10.42	0.15	96.1
2019-02-20	11:57:00	95.8	40.6	7.91	47.43	18.3	10.29	0.15	102.9
2019-02-20	11:58:00	90.0	41.1	8.11	47.96	16.4	10.14	0.10	110.3
2019-02-20	11:59:00	86.3	40.3	7.95	47.57	16.4	9.96	0.11	110.3
2019-02-20	12:00:00	82.9	39.2	7.72	46.71	18.7	10.24	0.11	108.6
2019-02-20	12:01:00	81.8	39.6	8.05	47.52	18.7	10.23	0.12	119.8
2019-02-20	12:02:00	80.1	40.0	8.13	47.79	22.4	10.14	0.13	123.2
2019-02-20	12:03:00	88.6	39.9	8.07	47.71	15.5	9.97	0.13	139.2
2019-02-20	12:04:00	87.1	38.9	7.98	47.42	20.2	10.05	0.13	139.2
2019-02-20	12:05:00	84.8	38.6	8.05	47.64	14.2	10.15	0.11	135.8
2019-02-20	12:06:00	82.0	38.5	8.21	48.00	20.0	9.96	0.11	134.4
2019-02-20	12:07:00	77.7	38.8	8.15	47.96	14.2	9.87	0.07	130.8
2019-02-20	12:08:00	73.6	37.3	7.76	46.83	19.4	10.28	0.13	120.9
2019-02-20	12:09:00	72.6	37.1	7.82	46.89	18.1	10.49	0.08	120.9
2019-02-20	12:10:00	76.2	38.2	8.10	47.82	26.5	10.16	0.08	135.0
2019-02-20	12:11:00	85.0	38.6	8.25	48.30	15.6	9.83	0.10	158.5
2019-02-20	12:12:00	86.2	38.2	8.18	48.11	19.9	9.89	0.13	156.6
2019-02-20	12:13:00	91.2	37.2	8.14	48.11	18.1	10.06	0.11	148.5
2019-02-20	12:14:00	94.3	37.0	8.25	48.39	17.7	9.93	0.11	151.1
2019-02-20	12:15:00	81.2	38.0	8.35	48.54	14.3	9.81	0.10	141.0
2019-02-20	12:16:00	67.6	36.5	7.79	47.85	14.7	10.04	0.11	115.7
2019-02-20	12:17:00	64.2	35.5	7.63	46.57	17.8	10.24	0.15	102.3
2019-02-20	12:18:00	72.7	36.1	7.96	47.54	15.6	10.28	0.11	111.1
2019-02-20	12:19:00	73.5	36.6	8.03	47.92	17.4	10.19	0.12	115.7

FEB 20/2019	Analyzers							
	CO	HCl	CO2	H2O	THC	O2	Opacity	SO2
	AT-205	AT-213A	AT-213B	AT-213C	AT-259	AT-261	AT-263	AT-264
Max	95.8	60.2	8.35	48.54	26.5	13.47	0.15	158.5
Min	23.4	35.5	1.74	16.58	2.7	9.81	0.05	15.5
Average	73.0	44.3	7.58	46.22	14.6	10.45	0.10	102.0
Variance	229.4	39.2	1.19	26.94	13.3	0.38	0.00	758.9

Test No. 3		CO PPM	HCl PPM	CO2 %	H2O %	THC PPM	O2 %	Opacity %	SO2 PPM
\$Date	\$Time	AT-205CORR	AT-213A	AT-213B	AT-213C	AT-259CORR	AT-261	AT-263	AT-264
2019-02-20	12:33:00	82.8	35.0	7.91	47.40	18.3	9.92	0.11	122.3
2019-02-20	12:34:00	83.6	34.3	7.77	47.15	19.8	10.10	0.08	120.1
2019-02-20	12:35:00	89.0	35.0	8.15	48.12	20.3	10.11	0.15	126.6
2019-02-20	12:36:00	86.9	35.6	8.28	48.32	23.1	9.97	0.11	131.0
2019-02-20	12:37:00	92.8	36.0	8.22	48.12	20.2	9.69	0.11	137.7
2019-02-20	12:38:00	104.2	34.3	8.10	47.96	30.0	9.86	0.08	138.3
2019-02-20	12:39:00	111.3	34.4	8.20	48.18	16.4	9.87	0.08	144.2
2019-02-20	12:40:00	96.0	34.5	8.35	48.56	23.9	9.74	0.08	135.6
2019-02-20	12:41:00	85.8	34.7	8.42	48.72	16.4	9.74	0.08	131.7
2019-02-20	12:42:00	86.6	34.0	8.04	47.71	23.9	9.94	0.05	130.4
2019-02-20	12:43:00	85.0	33.1	7.98	47.41	19.1	10.08	0.06	130.4
2019-02-20	12:44:00	87.5	34.3	8.36	48.22	29.0	9.90	0.12	141.5
2019-02-20	12:45:00	99.9	35.2	8.49	48.73	24.8	9.63	0.18	166.3
2019-02-20	12:46:00	106.5	34.4	8.34	48.38	34.4	9.61	0.11	172.3
2019-02-20	12:47:00	106.7	34.3	8.34	48.54	30.1	9.76	0.13	180.7
2019-02-20	12:48:00	105.9	34.9	8.48	48.84	19.9	9.64	0.13	183.5
2019-02-20	12:49:00	79.4	35.1	8.54	48.77	22.4	9.43	0.11	161.9
2019-02-20	12:50:00	71.3	34.7	8.25	48.64	18.2	9.59	0.08	152.6
2019-02-20	12:51:00	70.0	34.2	8.13	47.88	20.6	9.80	0.11	143.5
2019-02-20	12:52:00	62.7	34.8	8.34	48.11	17.6	9.80	0.15	134.4
2019-02-20	12:53:00	60.9	35.4	8.40	48.29	23.1	9.71	0.15	132.5
2019-02-20	12:54:00	64.8	36.5	8.42	48.58	16.2	9.53	0.12	139.6
2019-02-20	12:55:00	64.7	36.4	8.33	48.36	26.0	9.64	0.12	139.6
2019-02-20	12:56:00	67.0	36.6	8.29	48.23	15.0	9.76	0.15	146.7
2019-02-20	12:57:00	67.9	37.5	8.44	48.72	21.2	9.59	0.15	137.3
2019-02-20	12:58:00	67.3	38.1	8.55	48.94	14.7	9.58	0.12	131.0
2019-02-20	12:59:00	65.8	37.2	8.25	48.11	20.4	9.74	0.15	126.1
2019-02-20	13:00:00	62.7	37.1	8.15	47.87	16.8	9.89	0.12	124.6
2019-02-20	13:01:00	65.1	38.8	8.38	48.65	21.6	9.78	0.11	132.4
2019-02-20	13:02:00	73.1	39.0	8.55	48.91	21.1	9.50	0.15	142.6
2019-02-20	13:03:00	79.8	38.7	8.46	48.69	19.5	9.55	0.13	142.6
2019-02-20	13:04:00	77.9	38.0	8.30	48.23	21.4	9.72	0.17	140.1
2019-02-20	13:05:00	76.4	38.3	8.36	48.31	16.2	9.58	0.08	140.1
2019-02-20	13:06:00	67.9	38.6	8.41	48.75	18.6	9.58	0.16	123.2
2019-02-20	13:07:00	63.7	38.2	8.13	47.99	16.3	9.65	0.17	122.1
2019-02-20	13:08:00	64.0	38.4	8.03	47.68	21.2	9.86	0.11	123.6
2019-02-20	13:09:00	65.9	39.5	8.29	48.46	17.7	9.93	0.11	125.9
2019-02-20	13:10:00	64.8	40.0	8.39	48.61	25.5	9.74	0.07	125.9
2019-02-20	13:11:00	73.4	40.9	8.42	48.80	18.2	9.47	0.11	138.6
2019-02-20	13:12:00	72.8	39.5	8.34	48.75	23.7	9.66	0.07	142.6
2019-02-20	13:13:00	71.5	39.6	8.41	48.71	15.9	9.78	0.11	145.2
2019-02-20	13:14:00	67.7	40.6	8.44	48.85	18.2	9.62	0.11	126.8
2019-02-20	13:15:00	64.0	41.1	8.49	48.95	14.6	9.65	0.10	118.1
2019-02-20	13:16:00	57.8	39.8	8.07	47.82	18.4	9.79	0.08	109.8
2019-02-20	13:17:00	57.3	39.1	7.96	47.39	18.3	9.93	0.11	105.2
2019-02-20	13:18:00	65.2	40.7	8.32	48.34	25.0	9.90	0.12	119.3
2019-02-20	13:19:00	72.2	41.7	8.50	48.83	24.3	9.62	0.08	138.6
2019-02-20	13:20:00	77.7	41.4	8.41	48.57	22.8	9.51	0.05	142.9
2019-02-20	13:21:00	75.6	40.9	8.25	48.14	22.7	9.65	0.11	139.2
2019-02-20	13:22:00	77.0	41.6	8.36	48.56	20.1	9.68	0.06	140.8
2019-02-20	13:23:00	74.0	42.2	8.58	49.28	21.1	9.57	0.15	135.8
2019-02-20	13:24:00	68.1	41.3	8.22	49.00	14.2	9.59	0.08	123.1
2019-02-20	13:25:00	61.1	40.3	8.04	47.67	19.3	9.87	0.05	110.7
2019-02-20	13:26:00	57.0	41.0	8.26	48.28	15.7	10.07	0.08	106.9
2019-02-20	13:27:00	58.5	41.8	8.36	48.69	24.3	9.95	0.08	106.9
2019-02-20	13:28:00	66.2	42.5	8.37	48.81	15.4	9.62	0.06	113.8
2019-02-20	13:29:00	69.8	41.9	8.28	48.41	20.3	9.68	0.02	115.9
2019-02-20	13:30:00	69.0	41.5	8.30	48.33	16.8	9.82	0.11	120.4
2019-02-20	13:31:00	69.1	42.7	8.46	48.95	21.7	9.64	0.11	120.0
2019-02-20	13:32:00	72.4	43.5	8.52	49.18	16.2	9.60	0.12	116.8
2019-02-20	13:33:00	68.7	41.3	8.07	47.88	17.4	9.63	0.15	108.9
2019-02-20	13:34:00	65.6	40.9	8.19	47.54	18.1	10.05	0.10	108.8
2019-02-20	13:35:00	65.0	41.3	8.34	48.51	21.2	9.85	0.08	112.6
2019-02-20	13:36:00	69.5	42.5	8.49	49.04	22.8	9.62	0.17	122.8
2019-02-20	13:37:00	75.9	42.5	8.40	48.87	24.4	9.54	0.08	125.2
2019-02-20	13:38:00	81.7	41.0	8.30	48.53	23.5	9.68	0.12	128.3
2019-02-20	13:39:00	84.1	40.9	8.43	48.74	15.7	9.64	0.11	133.4

FEB 20/2019		Analyzers							
		CO	HCl	CO2	H2O	THC	O2	Opacity	SO2
	AT-205	AT-213A	AT-213B	AT-213C	AT-259	AT-261	AT-263	AT-264	
Max	111.3	43.5	8.58	49.28	34.4	10.11	0.18	183.5	
Min	57.0	33.1	7.77	47.15	14.2	9.43	0.02	105.2	
Average	74.9	38.4	8.30	48.40	20.5	9.73	0.11	132.2	
Variance	173.5	8.8	0.03	0.22	16.7	0.03	0.00	268.4	

Test No. 4	CO	HCl	CO2	H2O	THC	O2	Opacity	SO2	
	PPM	PPM	%	%	PPM	%	%	PPM	
\$Date	\$Time	AT-205CORR	AT-213A	AT-213B	AT-213C	AT-259CORR	AT-261	AT-263	AT-264
2019-02-20	13:51:00	67.4	41.4	8.07	47.74	25.6	9.71	0.17	121.0
2019-02-20	13:52:00	81.3	42.8	8.44	48.62	24.5	9.72	0.13	139.2
2019-02-20	13:53:00	82.7	42.5	8.60	49.26	23.2	9.47	0.11	144.1
2019-02-20	13:54:00	80.3	41.8	8.48	48.94	17.7	9.32	0.12	137.7
2019-02-20	13:55:00	71.5	41.2	8.23	48.33	22.2	9.66	0.17	110.2
2019-02-20	13:56:00	72.2	41.9	8.32	48.66	16.2	9.82	0.13	106.4
2019-02-20	13:57:00	69.2	42.5	8.43	48.81	23.2	9.60	0.15	103.0
2019-02-20	13:58:00	69.9	40.6	8.15	48.23	16.9	9.42	0.08	105.2
2019-02-20	13:59:00	73.6	39.9	8.01	47.86	19.9	9.66	0.13	106.4
2019-02-20	14:00:00	75.1	41.3	8.25	48.23	18.4	9.99	0.11	110.7
2019-02-20	14:01:00	71.2	41.8	8.36	48.52	26.5	9.79	0.11	113.5
2019-02-20	14:02:00	76.8	41.6	8.49	48.95	23.0	9.44	0.12	131.5
2019-02-20	14:03:00	86.7	40.9	8.34	48.64	26.2	9.57	0.11	138.8
2019-02-20	14:04:00	94.4	41.5	8.41	48.81	21.6	9.71	0.08	140.4
2019-02-20	14:05:00	95.2	41.7	8.62	49.33	24.3	9.53	0.08	133.7
2019-02-20	14:06:00	87.5	41.6	8.68	49.49	27.7	9.46	0.08	131.0
2019-02-20	14:07:00	85.8	39.6	8.31	48.50	28.1	9.52	0.11	135.7
2019-02-20	14:08:00	85.8	38.9	8.13	48.07	26.5	9.75	0.07	135.7
2019-02-20	14:09:00	86.8	39.2	8.40	48.80	20.0	9.77	0.05	137.0
2019-02-20	14:10:00	72.6	39.1	8.54	49.24	21.8	9.59	0.05	115.4
2019-02-20	14:11:00	70.9	39.2	8.44	49.09	16.5	9.49	0.05	112.9
2019-02-20	14:12:00	65.0	38.3	8.22	48.50	22.6	9.78	0.11	100.3
2019-02-20	14:13:00	65.4	38.7	8.26	48.77	15.0	9.92	0.08	95.3
2019-02-20	14:14:00	65.1	39.3	8.39	49.08	18.7	9.73	0.08	88.6
2019-02-20	14:15:00	61.7	37.9	8.15	48.58	15.5	9.65	0.11	82.0
2019-02-20	14:16:00	62.4	37.1	7.99	47.99	22.0	9.88	0.11	79.1
2019-02-20	14:17:00	73.6	37.8	8.10	48.35	20.4	10.10	0.10	85.8
2019-02-20	14:18:00	75.0	38.2	8.25	48.76	26.0	9.88	0.11	93.7
2019-02-20	14:19:00	79.8	37.9	8.51	49.11	19.0	9.59	0.02	110.7
2019-02-20	14:20:00	81.4	37.2	8.36	48.80	20.5	9.53	0.00	110.7
2019-02-20	14:21:00	78.7	36.6	8.21	48.52	19.5	9.79	0.06	100.8
2019-02-20	14:22:00	78.7	36.1	8.34	49.09	20.0	9.77	0.05	88.4
2019-02-20	14:23:00	79.9	36.6	8.38	49.27	18.0	9.72	0.06	84.7
2019-02-20	14:24:00	76.0	35.3	8.07	48.22	15.6	9.75	0.08	81.1
2019-02-20	14:25:00	69.9	33.5	7.87	47.72	19.6	10.02	0.05	74.1
2019-02-20	14:26:00	73.1	33.7	8.07	48.39	17.6	10.23	0.06	69.5
2019-02-20	14:27:00	75.7	35.2	8.17	48.88	21.8	10.09	0.05	64.9
2019-02-20	14:28:00	78.9	35.2	8.06	48.61	17.2	9.94	0.06	64.9
2019-02-20	14:29:00	79.0	34.2	7.91	48.10	21.7	10.18	0.11	67.5
2019-02-20	14:30:00	81.6	33.8	7.96	48.19	15.5	10.27	0.06	67.5
2019-02-20	14:31:00	88.4	33.5	8.04	48.59	23.5	10.11	0.05	63.7
2019-02-20	14:32:00	90.7	33.3	7.94	48.25	14.3	9.88	0.08	63.7
2019-02-20	14:33:00	87.6	31.9	7.72	47.57	21.6	10.11	0.08	59.5
2019-02-20	14:34:00	90.1	31.4	7.80	47.65	19.6	10.46	0.01	61.6
2019-02-20	14:35:00	99.7	32.4	8.02	48.21	24.5	10.22	0.08	68.6
2019-02-20	14:36:00	106.2	32.9	8.22	48.94	20.2	9.95	0.07	78.4
2019-02-20	14:37:00	104.4	31.4	7.98	48.18	23.6	9.92	0.05	80.7
2019-02-20	14:38:00	105.7	31.0	7.99	48.18	27.2	10.04	0.15	80.7
2019-02-20	14:39:00	110.9	31.7	8.24	48.81	20.7	9.95	0.06	84.4
2019-02-20	14:40:00	104.0	32.1	8.27	48.80	25.1	9.87	0.06	83.0
2019-02-20	14:41:00	96.6	31.2	7.97	48.03	18.0	9.85	0.08	84.2
2019-02-20	14:42:00	93.8	29.4	7.80	47.51	21.8	10.05	0.11	80.5
2019-02-20	14:43:00	92.2	30.2	8.05	48.24	20.2	10.22	0.10	77.0
2019-02-20	14:44:00	89.3	31.2	8.24	48.78	24.9	9.93	0.08	78.7
2019-02-20	14:45:00	94.7	31.2	8.27	48.86	20.3	9.75	0.11	86.7
2019-02-20	14:46:00	98.5	29.8	8.15	48.47	32.0	9.87	0.02	94.9
2019-02-20	14:47:00	104.0	29.4	8.22	48.58	18.7	9.92	0.05	102.1
2019-02-20	14:48:00	106.6	29.5	8.39	49.05	24.5	9.65	0.11	104.1
2019-02-20	14:49:00	84.9	29.6	8.21	48.73	13.6	9.48	0.06	92.6
2019-02-20	14:50:00	78.5	28.3	7.98	47.97	19.3	9.78	0.07	85.2
2019-02-20	14:51:00	66.5	27.8	8.00	47.83	17.0	10.26	0.08	77.0

FEB 20/2019	Analyzers							
	CO	HCl	CO2	H2O	THC	O2	Opacity	SO2
	AT-205	AT-213A	AT-213B	AT-213C	AT-259	AT-261	AT-263	AT-264
<b>Max</b>	110.9	42.8	8.68	49.49	32.0	10.46	0.17	144.1
<b>Min</b>	61.7	27.8	7.72	47.51	13.6	9.32	0.00	59.5
<b>Average</b>	82.8	36.1	8.20	48.53	21.1	9.82	0.08	96.8
<b>Variance</b>	158.4	20.2	0.05	0.22	14.9	0.06	0.00	586.7

Test No. 5	CO	HCl	CO2	H2O	THC	O2	Opacity	SO2
	PPM	PPM	%	%	PPM	%	%	PPM
2019-02-20 15:03:00	AT-205CORR	AT-213A	AT-213B	AT-213C	AT-259CORR	AT-261	AT-263	AT-264
2019-02-20 15:04:00	80.6	27.9	8.12	48.18	19.3	9.92	0.05	87.3
2019-02-20 15:05:00	75.9	27.7	8.15	48.12	14.8	10.03	0.07	87.3
2019-02-20 15:06:00	70.9	27.5	8.24	48.74	19.0	9.92	0.05	78.7
2019-02-20 15:07:00	66.2	27.4	8.14	48.38	15.1	9.69	0.00	72.5
2019-02-20 15:08:00	67.0	27.1	7.91	47.66	20.3	9.92	0.05	72.5
2019-02-20 15:09:00	73.0	26.8	7.96	47.94	18.2	10.33	0.00	79.1
2019-02-20 15:10:00	75.9	26.8	8.15	48.53	21.6	10.11	0.05	83.1
2019-02-20 15:11:00	80.3	27.4	8.32	49.02	20.6	9.86	0.02	88.4
2019-02-20 15:12:00	93.5	27.1	8.17	48.58	21.8	9.83	0.00	91.1
2019-02-20 15:13:00	91.3	26.2	8.09	48.34	22.3	9.87	0.02	92.1
2019-02-20 15:14:00	90.8	26.1	8.29	48.84	17.0	9.77	0.06	95.6
2019-02-20 15:15:00	84.7	26.3	8.37	48.93	19.2	9.69	0.05	90.0
2019-02-20 15:16:00	74.8	25.5	8.09	48.20	14.6	9.69	0.00	82.3
2019-02-20 15:17:00	74.3	24.6	7.86	47.59	16.6	9.98	0.00	78.5
2019-02-20 15:18:00	73.0	24.9	7.97	47.84	15.4	10.26	0.00	72.4
2019-02-20 15:19:00	72.5	25.2	8.15	48.47	21.4	10.07	0.02	67.3
2019-02-20 15:20:00	76.9	25.3	8.19	48.61	16.0	9.93	0.00	70.5
2019-02-20 15:21:00	80.4	24.3	8.02	48.17	19.5	9.99	0.00	77.5
2019-02-20 15:22:00	80.7	24.0	8.02	48.25	15.9	10.09	0.02	78.8
2019-02-20 15:23:00	89.7	25.3	8.25	48.90	18.7	9.92	0.00	81.0
2019-02-20 15:24:00	79.9	24.8	8.20	48.82	13.8	9.65	0.00	77.8
2019-02-20 15:25:00	74.1	24.1	7.95	47.99	16.3	9.86	0.06	72.8
2019-02-20 15:26:00	66.5	22.9	7.89	47.60	15.7	10.34	0.03	68.7
2019-02-20 15:27:00	66.5	23.2	8.07	48.19	18.2	10.21	0.02	71.4
2019-02-20 15:28:00	68.0	24.5	8.26	48.79	18.4	9.99	0.08	75.7
2019-02-20 15:29:00	74.2	24.1	8.11	48.35	16.1	9.89	0.00	80.5
2019-02-20 15:30:00	75.3	23.4	8.00	48.21	17.4	9.99	0.08	80.5
2019-02-20 15:31:00	77.7	23.4	8.16	48.63	15.3	9.96	0.06	80.5
2019-02-20 15:32:00	73.5	23.8	8.25	48.69	19.1	9.85	0.02	77.7
2019-02-20 15:33:00	69.7	24.2	8.14	48.33	14.9	9.62	0.00	80.7
2019-02-20 15:34:00	69.3	22.9	7.90	47.54	15.7	9.98	0.06	80.5
2019-02-20 15:35:00	69.3	23.2	8.08	48.19	14.8	10.18	0.00	80.5
2019-02-20 15:36:00	69.1	24.1	8.26	48.86	20.0	9.92	0.05	78.7
2019-02-20 15:37:00	74.8	24.0	8.34	48.97	14.7	9.80	0.02	83.1
2019-02-20 15:38:00	79.3	23.0	8.13	48.39	20.2	9.90	0.02	84.1
2019-02-20 15:39:00	79.6	22.7	8.01	48.33	14.9	10.05	0.03	81.6
2019-02-20 15:40:00	83.7	22.4	8.11	48.72	21.3	9.99	0.02	78.6
2019-02-20 15:41:00	78.2	22.4	8.14	48.64	16.8	9.78	0.01	78.6
2019-02-20 15:42:00	81.9	21.9	7.94	47.99	17.5	9.95	0.02	80.7
2019-02-20 15:43:00	84.1	22.0	7.78	47.68	24.5	10.46	0.05	73.3
2019-02-20 15:44:00	91.3	22.2	7.98	48.24	26.4	10.29	0.08	77.5
2019-02-20 15:45:00	105.5	22.6	8.25	48.85	23.2	9.90	0.06	95.8
2019-02-20 15:46:00	113.0	21.7	8.10	48.59	21.2	9.85	0.02	92.2
2019-02-20 15:47:00	111.8	21.5	8.04	48.44	28.4	10.00	0.08	83.5
2019-02-20 15:48:00	120.0	22.0	8.22	48.94	18.9	9.95	0.05	95.3
2019-02-20 15:49:00	115.2	22.3	8.29	49.09	22.5	9.82	0.07	98.2
2019-02-20 15:50:00	87.6	22.0	8.07	48.41	16.3	9.55	0.05	87.9
2019-02-20 15:51:00	84.1	21.3	7.88	47.85	21.1	9.88	0.11	81.2
2019-02-20 15:52:00	91.6	21.0	7.98	47.99	15.1	10.32	0.08	82.0
2019-02-20 15:53:00	88.6	21.3	8.13	48.51	22.5	10.00	0.05	80.7
2019-02-20 15:54:00	90.1	21.1	8.20	48.69	15.1	9.89	0.06	80.7
2019-02-20 15:55:00	91.1	20.6	8.13	48.17	25.1	9.90	0.00	86.6
2019-02-20 15:56:00	91.8	20.8	8.10	48.20	9.9	9.98	0.01	89.8
2019-02-20 15:57:00	87.9	20.1	8.01	48.14	5.3	9.91	0.07	85.9
2019-02-20 15:58:00	33.2	18.3	7.07	46.25	4.8	10.65	0.05	57.0
2019-02-20 15:59:00	24.8	17.7	6.50	44.96	5.0	11.11	0.07	51.3
2019-02-20 16:00:00	23.9	17.2	6.01	44.02	6.0	11.77	0.13	46.3
2019-02-20 16:01:00	26.3	16.9	6.12	44.43	5.3	11.83	0.11	46.3
2019-02-20 16:02:00	25.4	17.0	6.24	44.87	5.7	11.68	0.11	46.3
2019-02-20 16:03:00	24.0	17.0	6.13	44.49	5.8	11.68	0.11	45.4
2019-02-20 16:04:00	25.3	16.7	6.12	44.37	6.4	11.73	0.08	42.1

FEB 20/2019	Analyzers							
	CO	HCl	CO2	H2O	THC	O2	Opacity	SO2
	AT-205	AT-213A	AT-213B	AT-213C	AT-259	AT-261	AT-263	AT-264
Max	120.0	27.9	8.37	49.09	28.4	11.83	0.13	98.2
Min	23.9	16.7	6.01	44.02	4.8	9.55	0.00	42.1
Average	75.7	23.1	7.90	47.96	16.8	10.13	0.04	77.8
Variance	468.4	8.6	0.36	1.54	30.5	0.30	0.00	165.3

Test No. 6	CO	HCl	CO2	H2O	THC	O2	Opacity	SO2	
	PPM	PPM	%	%	PPM	%	%	PPM	
\$Date	\$Time	AT-205CORR	AT-213A	AT-213B	AT-213C	AT-259CORR	AT-261	AT-263	AT-264
2019-02-20	16:13:00	76.6	74.3	8.25	48.38	16.3	9.96	0.11	132.9
2019-02-20	16:14:00	67.7	66.3	8.29	48.56	15.2	9.78	0.11	135.9
2019-02-20	16:15:00	62.3	61.7	8.01	47.74	14.0	9.79	0.15	135.9
2019-02-20	16:16:00	55.4	56.2	7.81	47.02	16.6	10.26	0.15	140.5
2019-02-20	16:17:00	57.3	56.0	8.04	47.69	16.9	10.29	0.15	154.1
2019-02-20	16:18:00	58.8	54.8	8.28	48.31	21.8	9.91	0.11	182.9
2019-02-20	16:19:00	69.3	53.1	8.19	48.09	18.1	9.65	0.13	212.3
2019-02-20	16:20:00	73.5	51.4	8.12	47.86	34.8	9.74	0.16	217.7
2019-02-20	16:21:00	95.7	50.2	8.40	48.59	19.5	9.76	0.08	233.2
2019-02-20	16:22:00	99.0	51.3	8.52	48.96	18.9	9.59	0.08	238.5
2019-02-20	16:23:00	73.2	49.9	8.41	48.66	9.9	9.20	0.07	234.3
2019-02-20	16:24:00	51.1	45.9	7.96	47.28	17.7	9.73	0.15	214.3
2019-02-20	16:25:00	53.2	45.7	8.12	47.59	11.4	10.00	0.11	218.2
2019-02-20	16:26:00	54.7	44.5	8.44	48.51	20.0	9.62	0.15	223.1
2019-02-20	16:27:00	58.1	43.7	8.55	48.80	11.1	9.51	0.11	227.2
2019-02-20	16:28:00	56.9	42.1	8.30	48.27	15.2	9.47	0.11	229.8
2019-02-20	16:29:00	46.1	41.5	8.27	48.17	10.2	9.75	0.15	217.5
2019-02-20	16:30:00	43.2	41.5	8.32	48.28	9.5	9.66	0.10	205.2
2019-02-20	16:31:00	31.4	41.5	8.25	48.49	9.0	9.76	0.03	174.7
2019-02-20	16:32:00	29.7	40.8	7.96	47.69	8.9	9.66	0.07	162.8
2019-02-20	16:33:00	27.1	41.7	7.72	46.80	9.8	10.11	0.05	149.6
2019-02-20	16:34:00	26.8	44.8	7.98	47.52	9.4	10.28	0.06	154.9
2019-02-20	16:35:00	26.5	48.4	8.15	48.25	10.4	10.01	0.01	156.9
2019-02-20	16:36:00	27.6	50.1	8.05	47.89	7.7	9.88	0.05	169.3
2019-02-20	16:37:00	28.5	50.3	7.95	47.66	10.0	10.02	0.11	164.3
2019-02-20	16:38:00	29.4	47.6	8.04	48.03	7.5	10.13	0.11	157.1
2019-02-20	16:39:00	28.7	46.9	8.10	48.20	9.6	10.04	0.08	155.0
2019-02-20	16:40:00	26.4	44.7	8.01	47.92	7.3	9.80	0.08	146.6
2019-02-20	16:41:00	26.0	42.2	7.64	47.28	9.2	10.25	0.02	137.0
2019-02-20	16:42:00	25.0	42.0	7.73	47.06	8.6	10.48	0.01	139.2
2019-02-20	16:43:00	26.9	42.1	8.05	47.88	11.2	10.12	0.03	150.6
2019-02-20	16:44:00	29.5	42.2	8.17	48.14	8.5	9.99	0.02	159.9
2019-02-20	16:45:00	28.6	41.5	8.07	47.81	10.9	9.91	0.05	169.3
2019-02-20	16:46:00	28.0	40.8	8.00	47.68	10.0	10.02	0.11	170.9
2019-02-20	16:47:00	34.1	40.3	8.20	48.42	10.4	9.97	0.00	183.6
2019-02-20	16:48:00	33.6	40.8	8.34	48.73	9.0	9.78	0.07	179.4
2019-02-20	16:49:00	30.2	40.6	8.09	48.07	7.6	9.58	0.06	174.8
2019-02-20	16:50:00	26.2	39.0	7.68	46.94	8.7	10.14	0.05	148.2
2019-02-20	16:51:00	27.2	39.3	7.86	47.34	9.1	10.38	0.06	145.1
2019-02-20	16:52:00	28.7	40.2	8.11	48.17	10.1	10.05	0.10	155.5
2019-02-20	16:53:00	29.1	40.9	8.09	48.05	7.6	9.78	0.11	172.2
2019-02-20	16:54:00	29.0	41.9	8.01	47.85	10.8	9.92	0.08	170.4
2019-02-20	16:55:00	30.6	42.2	8.10	48.12	8.2	10.02	0.01	180.7
2019-02-20	16:56:00	30.3	42.1	8.18	48.40	10.8	9.89	0.06	184.2
2019-02-20	16:57:00	29.3	41.4	8.25	48.66	7.5	9.67	0.08	181.7
2019-02-20	16:58:00	26.5	40.1	7.86	47.32	10.3	9.98	0.05	174.9
2019-02-20	16:59:00	27.2	39.8	7.89	47.36	8.5	10.22	0.10	175.9
2019-02-20	17:00:00	29.7	40.5	8.24	48.22	9.6	9.95	0.05	186.5
2019-02-20	17:01:00	29.7	41.8	8.30	48.49	8.4	9.85	0.08	188.5
2019-02-20	17:02:00	28.9	41.6	8.15	47.95	8.3	9.82	0.08	183.8
2019-02-20	17:03:00	26.8	40.9	8.13	47.66	9.0	10.06	0.15	181.7
2019-02-20	17:04:00	27.5	41.3	8.16	48.18	8.9	9.94	0.07	183.0
2019-02-20	17:05:00	28.0	41.4	8.29	48.69	7.3	9.81	0.05	181.0
2019-02-20	17:06:00	26.6	40.7	8.11	48.15	6.8	9.62	0.05	173.9
2019-02-20	17:07:00	27.1	39.0	7.74	46.83	8.5	10.11	0.05	147.4
2019-02-20	17:08:00	28.5	39.6	7.93	47.41	8.0	10.33	0.11	153.5
2019-02-20	17:09:00	28.7	42.1	8.24	48.41	9.9	9.93	0.07	167.8
2019-02-20	17:10:00	31.5	42.0	8.17	48.29	8.3	9.73	0.07	185.1
2019-02-20	17:11:00	33.2	41.3	8.08	48.01	10.2	9.83	0.07	192.6
2019-02-20	17:12:00	34.7	40.9	8.20	48.25	6.1	9.84	0.07	196.3
2019-02-20	17:13:00	32.1	41.1	8.23	48.44	6.8	9.81	0.10	179.6

FEB 20/2019	Analyzers							
	CO	HCl	CO2	H2O	THC	O2	Opacity	SO2
	AT-205	AT-213A	AT-213B	AT-213C	AT-259	AT-261	AT-263	AT-264
Max	99.0	74.3	8.55	48.96	34.8	10.48	0.16	238.5
Min	25.0	39.0	7.64	46.80	6.1	9.20	0.00	132.9
Average	39.2	44.9	8.11	47.99	11.1	9.90	0.08	177.0
Variance	330.8	47.3	0.04	0.27	23.2	0.06	0.00	772.8